

–weishaupt–

# product

Information on gas and dual fuel burners



## Flexible operation

Weishaupt monarch® gas and dual fuel burners WM 10 (55 – 1250 kW)

# Progress and tradition: The new monarch® burner



*For more than 50 years the monarch® trademark has stood for power and quality*

For more than five decades Weishaupt's monarch® series burners have been used on a wide variety of heat exchangers and industrial plant, forming the basis of Weishaupt's outstanding reputation.

This successful series is now continued with new monarch® burners. Ultra-modern technology in conjunction with a compact construction make this a powerful burner universally employed.

## Digital.

Digital combustion management for economical and safe burner operation. The controls are easy to use.

## Compact.

The aerodynamic housing and special air feed enable a higher capacity within smaller dimensions.

## Quiet.

The new monarch burners operate with considerably reduced noise levels, thanks to the newly developed fan unit.



# Digital

**Digital combustion management means optimal combustion figures, continually reproducible setting figures and ease of use.**

Weishaupt gas and dual fuel burners series WM 10 are equipped as standard with electronic compound regulation and digital combustion management. Modern combustion technologies demand a precise, continually reproducible dosing of fuel and combustion air. Only in this way can optimal combustion figures be ensured over extended periods.

## Simple operation

Setting and control of the burner is achieved using a control and display unit. This is linked to the combustion manager via bus system, enabling the user friendly setting of the burner.

## Flexible communication possibilities

The integral interface enables all necessary information and functions to be relayed to a superordinate control system. If required, a modem enables a telephone connection to be installed for remote operation, monitoring and diagnosis.

## Bus communication with external systems and building management systems

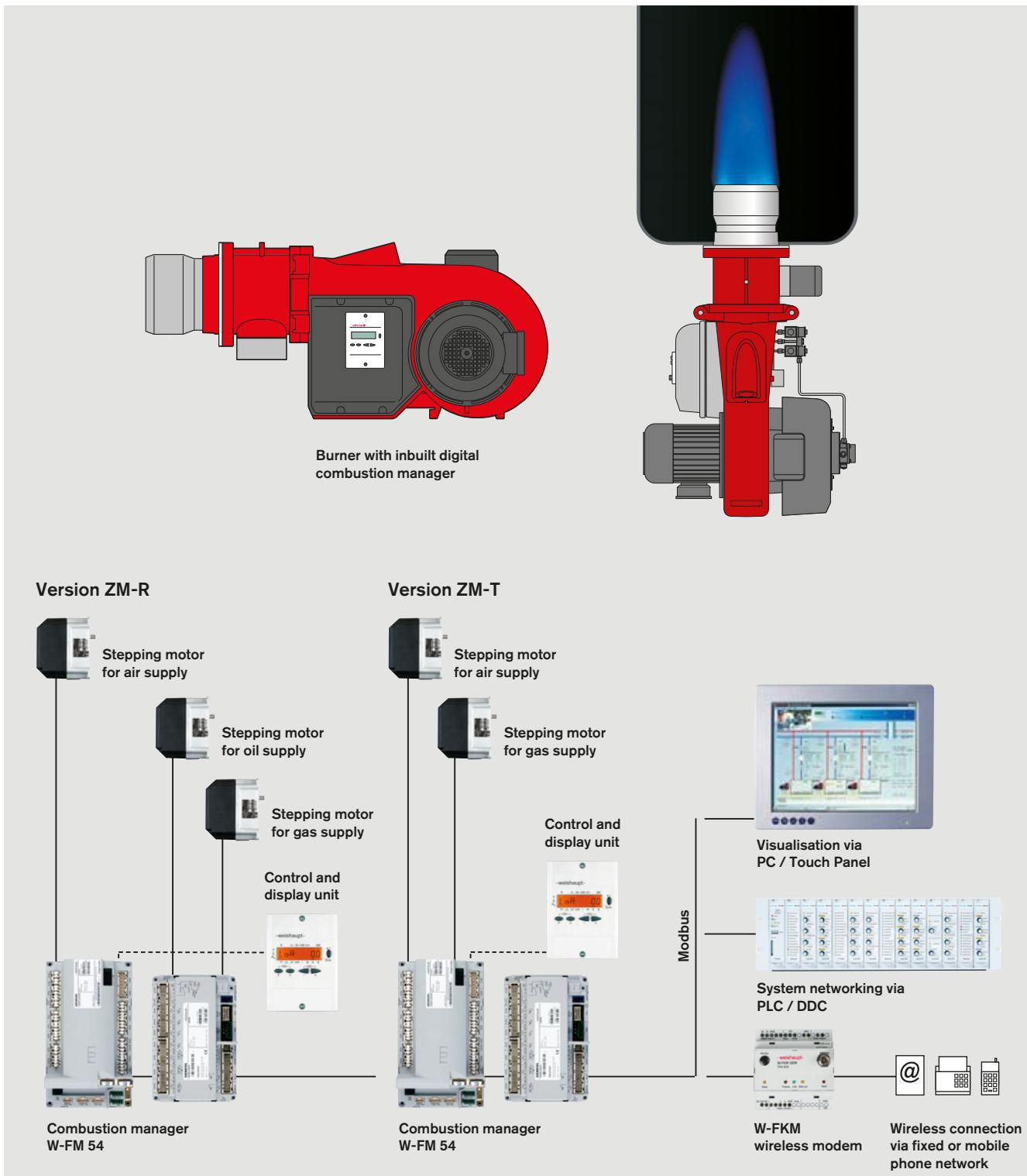
Several bus systems are available via E-Gate or Mod-Gate if data from the burners are to be exchanged with a PLC unit, or if the control of the burners is to be integrated into a building management system. For the control and management levels Weishaupt offers ProGraf NT, a real time software product to meet any and all requirements.

## New technology advantages

Digital combustion management makes burner operation simple and reliable. The most important advantages:

- No additional burner controls are necessary as control is effected by the combustion manager. Only a motor protection switch for burner motor and control fusing are required externally.
- Reduced installation expense: Each burner is tested and supplied by the factory as a complete unit.
- Commissioning and service work takes less time. The burner's basic parameters are set at the factory. Adjustment to site conditions and combustion emission checks are effected via the combustion manager's menu controlled commissioning program.

| System overview                                                                                                 | W-FM 50         | W-FM 54         | W-FM 100        | W-FM 200        |
|-----------------------------------------------------------------------------------------------------------------|-----------------|-----------------|-----------------|-----------------|
| <b>Digital combustion management</b>                                                                            |                 |                 |                 |                 |
| Combustion manager for intermittent operation                                                                   | ●               | ●               | ●               | ●               |
| Combustion manager for continuous operation                                                                     |                 |                 | ●               | ●               |
| Flame sensor for intermittent operation                                                                         | ION/QRA2/QRB    | QRA2            | ION/QRI/QRB/QRA | ION/QRI/QRB/QRA |
| Flame sensor for continuous operation                                                                           |                 |                 | ION/QRI         | ION/QRI         |
| Servomotors in electronic compound (max.)                                                                       | 2 off           | 3 off           | 4 off           | 6 off           |
| Servomotors with stepping motors                                                                                | ●               | ●               | ●               | ●               |
| Speed control available                                                                                         | ●               | ●               |                 | ●               |
| O <sub>2</sub> trim available                                                                                   |                 |                 |                 | ●               |
| Single fuel operation                                                                                           | ●               |                 | ●               | ●               |
| Dual fuel operation                                                                                             |                 | ●               | ●               | ●               |
| Valve proving of gas valves                                                                                     | ●               | ●               | ●               | ●               |
| Integrated self checking PID controller for temperature or pressure                                             |                 |                 | optional        | ●               |
| Removable control unit (max. distance)                                                                          | 20 m            | 20 m            | 100 m           | 100 m           |
| Fuel consumption meter (switchable)                                                                             | ● <sup>1)</sup> | ● <sup>1)</sup> |                 | ●               |
| Display of combustion efficiency                                                                                |                 |                 |                 | ●               |
| eBUS / MOD BUS interface                                                                                        | ●               | ●               | ●               | ●               |
| PC supported commissioning                                                                                      | ●               | ●               | ●               | ●               |
| Connection possibilities for additional functions such as flue gas valves, oil shut off devices etc. on request |                 |                 |                 |                 |
| <sup>1)</sup> Not in combination with speed control                                                             |                 |                 |                 |                 |



# Compact and quiet

**The newly developed Weishaupt burner monarch® WM 10 is compact, powerful and quiet.**  
**It continues the 50 year long success story of the legendary monarch® series.**

## Futuristic fan technology

Right from the earliest developmental stages of this new burner generation, particular emphasis was placed on a compact, aerodynamic construction and low operational noise levels.

To realise this goal, a completely new air inlet and air damper control were developed. The special housing design with the self opening air inlet, together with the new air damper technology, results in increased fan pressure and thus more capacity from a more compact form.

The air damper control provides a high degree of linearity even at the lower end of the operating range and combined with the sound attenuated air inlet, which is included as standard, ensures quieter operation.

## Fast commissioning, simple servicing

All WM 10 burners are delivered with the mixing head preset for the required output of the burner. Individual adjustments are made using the combustion manager's menu controlled commissioning program.

All the burner's components, such as the mixing head, air damper and combustion manager, are readily accessible despite its compact construction, enabling maintenance and servicing work to be carried out quickly and easily. This is further helped by the standard hinged flange, which provides a perfect servicing position for the burner.

Adjustments to suit different combustion chamber conditions can be easily carried out on the burner in its installed position. The integral sight glass enables ignition and flame to be observed.

## Flexible control possibilities

WM 10 burners are available with 3 stage (oil part) or sliding two stage / modulating (oil + gas) operation, enabling numerous control possibilities and making the burner universally employable. Both version ensure a gentle, problem free start up and high operational reliability.

### Version ZM-T:

Oil firing WM-GL10 (3 stage):  
A change in firing rate is effected by opening and closing the oil solenoid valves with the relevant air quantity.

Gas firing (fully automatic sliding multi stage or modulating depending on the type of capacity regulation):  
Within its operating range, the burner's output is matched to the current heat demand.

### Version ZM-R:

Oil and gas firing (fully automatic sliding multi stage or modulating depending on the type of capacity regulation):  
Within its operating range, the burner's output is matched to the current heat demand.

## Fuels

Natural Gas E  
Natural Gas LL  
Liquid Petroleum Gas B/P  
Fuel oil EL (<6 mm<sup>2</sup>/s at 20°C)  
to DIN 51 603, Part 1

The suitability of differing fuel qualities must be confirmed in advance by Weishaupt.

## Applications

The EN 267 and/or EN 676 approved Weishaupt gas and dual fuel burners WM-10 are suitable for:

- installation on heat exchangers to EN 303-2
- hot water plant
- steam boilers and high pressure hot water plant

- intermittent and continuous operation
- installation on air heaters

The combustion air must be free of aggressive substances (Halogens, Chlorides, Fluorides etc.) and impurities (dust, debris, vapours etc.). For many applications the use of an extraneous air supply is recommended (additional cost).

## Permissible ambient conditions

- Ambient temperature during operation -10 to + 40 °C (dual fuel burners)
- -15 to + 40 °C (gas burners)
- Humidity: max. 80% relative humidity, no dewpoint
- Suitable for use indoors only
- For plant in unheated areas certain additional measures may be required (please enquire)

Use of the burner for applications or in ambient conditions not detailed above is not permitted without prior written agreement of Max Weishaupt GmbH. The service intervals will be reduced in accordance with the more extreme operational conditions.

## Certification

The burners are tested by an independent body and conform to the following standards and EU directives:

- EN 267 and EN 676
- Machinery Directive 98/37/EG
- Electromagnetic Compatibility EMV 89/336/EU
- Low Voltage Directive 73/23/EU
- Gas Appliance Directive 90/396/EU
- Pressure Vessel Directive 97/23/EU
- The burners carry the CE and CE-PIN label

## The most important advantages at a glance:

- Easy fuel change over between gas and oil on dual fuel burners
- Digital combustion management with electronic compound regulation at all ratings

- More compact than previous burners of similar rating
- Sound attenuated air inlet as standard for quieter operation
- Powerful fan due to the specially developed fan geometry and air damper control
- All WM 10 burners are delivered with the mixing head preset for the required output of the burner
- IP 54 protection as standard
- Easy access to all components, such as: mixing head, air damper and combustion manager
- Safe operation with three stage, sliding multi stage or modulating operation, depending on version and capacity regulation
- Computer controlled function test at the factory of each individual burner
- Burners can be supplied pre-wired with plug connections
- Excellent price / capacity ratio
- Well established, global service network

#### Trademark

Weishaupt WM 10 monarch® burners are registered as a trademark throughout Europe.

#### Outstanding design

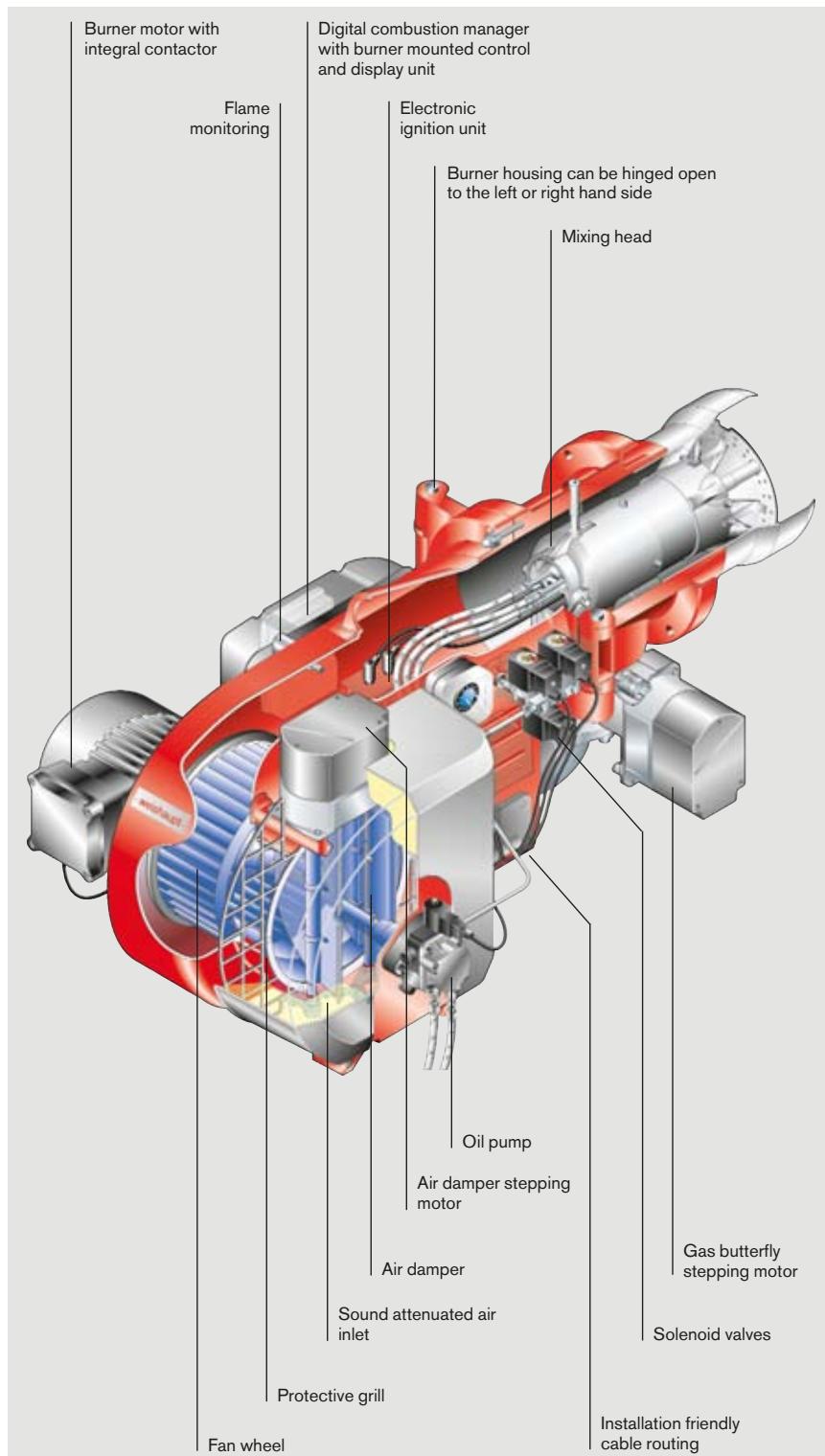
Making quality visible has been our standard since the company was founded by Max Weishaupt.

This standard is applied in all areas of the business: in its architecture, its design ethos and its products.

Numerous design prizes document our success. Der monarch® WM 10 burner for example, received the red dot award for its good product design.



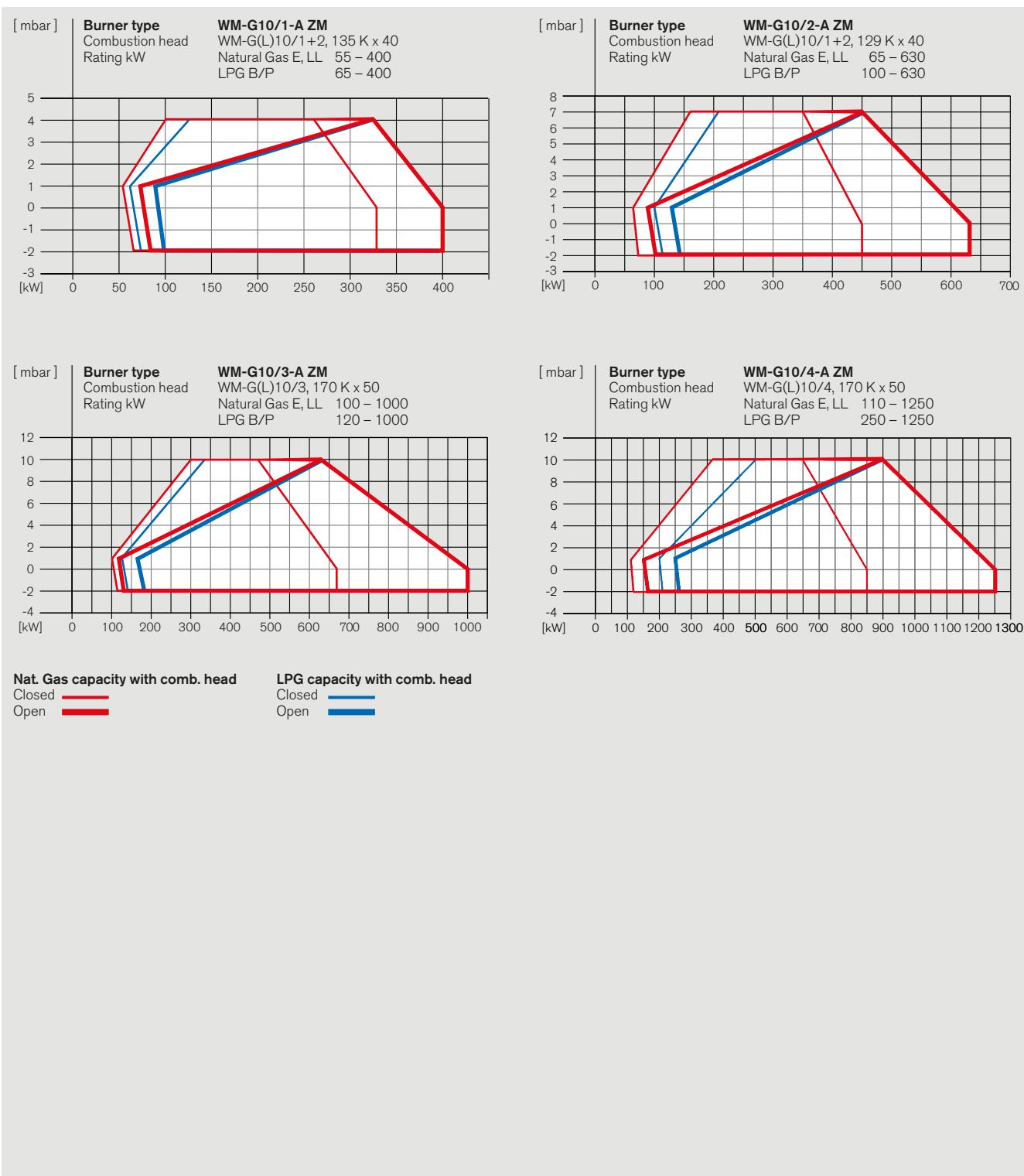
**reddot award**  
product design



WM-GL 10 version ZM-T

# Burner selection WM-G 10

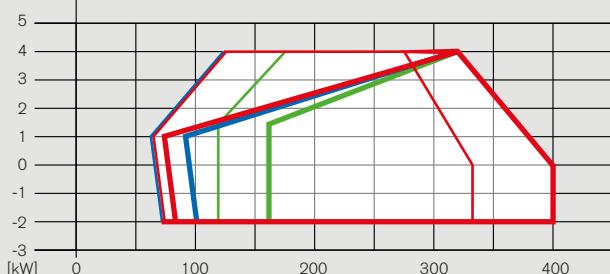
## Gas burner version ZM



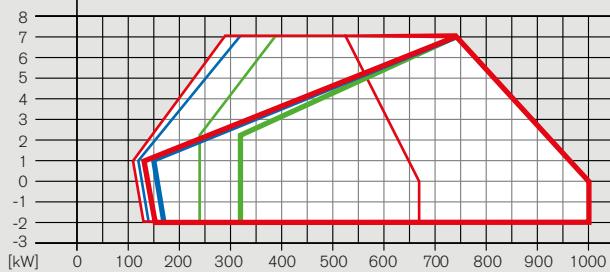
# Burner selection WM-GL 10

## Dual fuel burners version ZM-T and ZM-R

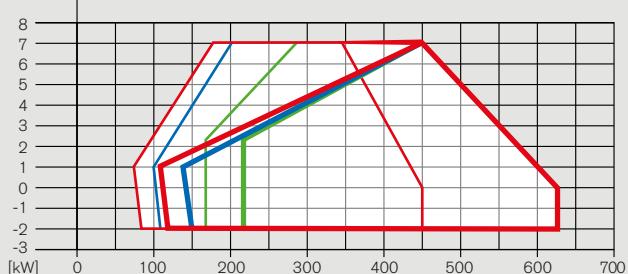
|          |                    |                                                                         |
|----------|--------------------|-------------------------------------------------------------------------|
| [ mbar ] | <b>Burner type</b> | <b>WM-G1L10/1-A ZM-T</b>                                                |
|          | Combustion head    | WM-G(L)10/1+2, 135 K x 40                                               |
|          | Rating kW          | Natural Gas E, LL 65 – 400<br>LPG B/P 65 – 400<br>Fuel oil EL 120 – 400 |



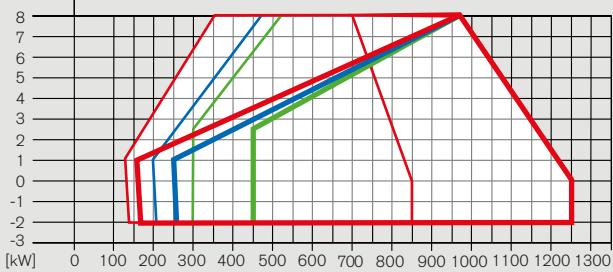
|          |                    |                                  |
|----------|--------------------|----------------------------------|
| [ mbar ] | <b>Burner type</b> | <b>WM-GL10/3-A ZM-T and ZM-R</b> |
|          | Combustion head    | WM-G(L)10/3, 170 K x 50          |
|          | Rating kW          | Natural Gas E, LL110 – 1000      |
|          | LPG B/P            | 120 – 1000                       |
|          | Fuel oil EL        | 240 – 1000                       |



|          |                    |                                                                          |
|----------|--------------------|--------------------------------------------------------------------------|
| [ mbar ] | <b>Burner type</b> | <b>WM-GL10/2-A ZM-T and ZM-R</b>                                         |
|          | Combustion head    | WM-G(L)10/1+2, 129 K x 40                                                |
|          | Rating kW          | Natural Gas E, LL 75 - 630<br>LPG B/P 100 - 630<br>Fuel oil EL 170 - 630 |



|          |                    |                                                                             |
|----------|--------------------|-----------------------------------------------------------------------------|
| [ mbar ] | <b>Burner type</b> | <b>WM-GL10/4-A ZM-T and ZM-R</b>                                            |
|          | Combustion head    | WM-G(L)10/4, 170 K x 50                                                     |
|          | Rating kW          | Natural Gas E, LL130 - 1250<br>LPG B/P 200 - 1250<br>Fuel oil EL 300 - 1250 |



**Nat. Gas capacity with comb. head**

|        |                                                                                     |
|--------|-------------------------------------------------------------------------------------|
| Closed |  |
| Open   |  |

**LPG capacity with comb. head**

Fuel oil EL capacity with comb. head

The capacity graphs are type tested to EN 267 and EN 676

The ratings given are based on installation altitude of 0 m. Depending on the altitude of the installation, a reduction on capacity of 1% for every 100 m above sea level should be taken into account.

# Gas valve train sizing

## Gas and dual fuel burners vers. ZM-T and ZM-R

### WM-G(L)10/1-A, vers. ZM-T

| Burner rating kW | Low pressure supply (with FRS)<br>(flow pressure in mbar into shut off valve, $p_{e,max} = 300$ mbar) |    |        |    | High pressure supply (with HP controller) (flow pressure in mbar into double gas valve) |
|------------------|-------------------------------------------------------------------------------------------------------|----|--------|----|-----------------------------------------------------------------------------------------|
|                  | <b>Nominal diameter of valve train</b>                                                                |    |        |    | <b>Nominal diameter of v/train</b>                                                      |
|                  | 3/4"                                                                                                  | 1" | 1 1/2" | 2" | 3/4"                                                                                    |
|                  | Nominal diameter gas butterfly                                                                        | 40 | 40     | 40 | 40                                                                                      |
|                  | Nominal diameter gas butterfly                                                                        | 40 | 40     | 40 | 40                                                                                      |

| <b>Natural Gas E (N)</b> $H_i = 10,35 \text{ kWh/mn}^3$ ; $d = 0,606$ ; $W_i = 13,295 \text{ kWh/mn}^3$ |    |    |    |    |        |
|---------------------------------------------------------------------------------------------------------|----|----|----|----|--------|
| 150                                                                                                     | 12 | -  | -  | -  | 5      |
| 175                                                                                                     | 14 | 9  | -  | -  | 6      |
| 200                                                                                                     | 16 | 10 | -  | -  | 6      |
| 225                                                                                                     | 19 | 11 | -  | -  | 7      |
| 250                                                                                                     | 22 | 12 | -  | -  | 8      |
| 275                                                                                                     | 26 | 14 | 8  | -  | 10     |
| 300                                                                                                     | 31 | 16 | 9  | -  | 11     |
| 350                                                                                                     | 41 | 20 | 12 | 9  | 15     |
| 400                                                                                                     | 52 | 25 | 14 | 10 | 19     |
|                                                                                                         |    |    |    |    | 10 9 7 |

| <b>Natural Gas LL (N)</b> $H_i = 8,83 \text{ kWh/mn}^3$ ; $d = 0,641$ ; $W_i = 11,029 \text{ kWh/mn}^3$ |    |    |    |    |         |
|---------------------------------------------------------------------------------------------------------|----|----|----|----|---------|
| 150                                                                                                     | 15 | 10 | -  | -  | 7       |
| 175                                                                                                     | 18 | 11 | 8  | -  | 8       |
| 200                                                                                                     | 22 | 12 | 9  | -  | 9       |
| 225                                                                                                     | 26 | 14 | 9  | -  | 10      |
| 250                                                                                                     | 31 | 16 | 10 | -  | 12      |
| 275                                                                                                     | 37 | 18 | 11 | 8  | 13      |
| 300                                                                                                     | 43 | 21 | 12 | 9  | 16      |
| 350                                                                                                     | 57 | 27 | 15 | 11 | 21      |
| 400                                                                                                     | 73 | 34 | 18 | 13 | 27      |
|                                                                                                         |    |    |    |    | 14 12 9 |

| <b>LPG B/P (F)</b> $H_i = 25,89 \text{ kWh/mn}^3$ ; $d = 1,555$ ; $W_i = 20,762 \text{ kWh/mn}^3$ |    |    |    |   |         |
|---------------------------------------------------------------------------------------------------|----|----|----|---|---------|
| 150                                                                                               | 8  | -  | -  | - | 4       |
| 175                                                                                               | 9  | -  | -  | - | 4       |
| 200                                                                                               | 10 | -  | -  | - | 4       |
| 225                                                                                               | 11 | -  | -  | - | 5       |
| 250                                                                                               | 12 | 8  | -  | - | 5       |
| 275                                                                                               | 14 | 9  | -  | - | 6       |
| 300                                                                                               | 16 | 10 | -  | - | 7       |
| 350                                                                                               | 21 | 12 | 9  | - | 9       |
| 400                                                                                               | 26 | 15 | 11 | 9 | 11      |
|                                                                                                   |    |    |    |   | 8 7 6 5 |
|                                                                                                   |    |    |    |   | 7 6 5 4 |

**Screwed**  
R3/4 W-MF507  
R1 W-MF512  
R1 1/2 W-MF512  
R2 DMV525/12

### WM-G(L)10/2-A, vers. ZM-T, R

| Burner rating kW | Low pressure supply (with FRS)<br>(flow pressure in mbar into shut off valve, $p_{e,max} = 300$ mbar) |    |        |    | High pressure supply (with HP controller) (flow pressure in mbar into double gas valve) |
|------------------|-------------------------------------------------------------------------------------------------------|----|--------|----|-----------------------------------------------------------------------------------------|
|                  | <b>Nominal diameter of valve train</b>                                                                |    |        |    | <b>Nominal diameter of v/train</b>                                                      |
|                  | 3/4"                                                                                                  | 1" | 1 1/2" | 2" | 65                                                                                      |
|                  | Nominal diameter gas butterfly                                                                        | 40 | 40     | 40 | 40                                                                                      |
|                  | Nominal diameter gas butterfly                                                                        | 40 | 40     | 40 | 40                                                                                      |

| <b>Natural Gas E (N)</b> $H_i = 10,35 \text{ kWh/mn}^3$ ; $d = 0,606$ ; $W_i = 13,295 \text{ kWh/mn}^3$ |     |    |    |    |         |
|---------------------------------------------------------------------------------------------------------|-----|----|----|----|---------|
| 300                                                                                                     | 29  | 14 | 8  | -  | 10      |
| 350                                                                                                     | 39  | 19 | 11 | -  | 14      |
| 400                                                                                                     | 51  | 24 | 13 | 9  | 18      |
| 450                                                                                                     | 63  | 29 | 16 | 11 | 23      |
| 500                                                                                                     | 77  | 35 | 18 | 12 | 28      |
| 550                                                                                                     | 92  | 41 | 21 | 14 | 33      |
| 600                                                                                                     | 109 | 48 | 24 | 15 | 39      |
| 630                                                                                                     | 119 | 53 | 26 | 16 | 43      |
|                                                                                                         |     |    |    |    | 5 4 - - |

| <b>Natural Gas LL (N)</b> $H_i = 8,83 \text{ kWh/mn}^3$ ; $d = 0,641$ ; $W_i = 11,029 \text{ kWh/mn}^3$ |     |    |    |    |               |
|---------------------------------------------------------------------------------------------------------|-----|----|----|----|---------------|
| 300                                                                                                     | 42  | 20 | 11 | -  | 15            |
| 350                                                                                                     | 56  | 26 | 14 | 10 | 20            |
| 400                                                                                                     | 72  | 33 | 17 | 12 | 26            |
| 450                                                                                                     | 90  | 41 | 21 | 14 | 33            |
| 500                                                                                                     | 110 | 49 | 24 | 16 | 40            |
| 550                                                                                                     | 132 | 58 | 28 | 18 | 47            |
| 600                                                                                                     | 155 | 68 | 32 | 20 | 55            |
| 630                                                                                                     | 171 | 74 | 35 | 21 | 60            |
|                                                                                                         |     |    |    |    | 7 6 5 4 -     |
|                                                                                                         |     |    |    |    | 23 18 13 10 9 |

| <b>LPG B/P (F)</b> $H_i = 25,89 \text{ kWh/mn}^3$ ; $d = 1,555$ ; $W_i = 20,762 \text{ kWh/mn}^3$ |    |    |    |    |               |
|---------------------------------------------------------------------------------------------------|----|----|----|----|---------------|
| 300                                                                                               | 15 | 9  | -  | -  | 6             |
| 350                                                                                               | 20 | 11 | -  | -  | 8             |
| 400                                                                                               | 25 | 14 | 10 | 8  | 10            |
| 450                                                                                               | 31 | 17 | 11 | 9  | 13            |
| 500                                                                                               | 37 | 20 | 13 | 10 | 15            |
| 550                                                                                               | 44 | 23 | 14 | 12 | 18            |
| 600                                                                                               | 51 | 26 | 16 | 13 | 21            |
| 630                                                                                               | 55 | 28 | 17 | 13 | 23            |
|                                                                                                   |    |    |    |    | 3 2 1 0 9 8   |
|                                                                                                   |    |    |    |    | 12 11 9 9 9 9 |
|                                                                                                   |    |    |    |    | 10 9 8 7 7 7  |

**Screwed**  
R3/4 W-MF507  
R1 W-MF512  
R1 1/2 W-MF512  
R2 DMV525/12

**Flanged**  
DN65 DMV5065/12

**WM-G(L)10/3-A, vers. ZM-T, R**

|                                        |                                                                                                       |                                                                                         |
|----------------------------------------|-------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| Burner rating kW                       | Low pressure supply (with FRS)<br>(flow pressure in mbar into shut off valve, $p_{e,max} = 300$ mbar) | High pressure supply (with HP controller) (flow pressure in mbar into double gas valve) |
| <b>Nominal diameter of valve train</b> |                                                                                                       | <b>Nominal diameter of v/train</b>                                                      |
| 3/4" 1" 1 1/2" 2" 65 80 100            | 3/4" 1" 1 1/2" 2" 65 80 100                                                                           | 3/4" 1" 1 1/2" 2" 65 80 100                                                             |
| Nominal diameter gas butterfly         | Nominal diameter gas butterfly                                                                        | Nominal diameter gas butterfly                                                          |
| 50 50 50 50 50 50 50                   | 50 50 50 50 50 50 50                                                                                  | 50 50 50 50 50 50 50                                                                    |

| Natural Gas E (N) $H_i = 10,35 \text{ kWh/mn}^3; d = 0,606; W_i = 13,295 \text{ kWh/mn}^3$ |     |     |    |    |    |    |    |    |    |    |    |    |    |
|--------------------------------------------------------------------------------------------|-----|-----|----|----|----|----|----|----|----|----|----|----|----|
| 500                                                                                        | 73  | 31  | 14 | 8  | -  | -  | -  | 24 | 10 | 8  | 4  | -  | -  |
| 550                                                                                        | 88  | 37  | 17 | 10 | -  | -  | -  | 29 | 12 | 9  | 5  | -  | -  |
| 600                                                                                        | 104 | 44  | 19 | 11 | 9  | -  | -  | 34 | 14 | 11 | 6  | 5  | -  |
| 650                                                                                        | 121 | 51  | 22 | 12 | 10 | 9  | 8  | 40 | 16 | 12 | 7  | 6  | 5  |
| 700                                                                                        | 140 | 58  | 25 | 13 | 10 | 9  | 9  | 46 | 19 | 14 | 8  | 7  | 6  |
| 750                                                                                        | 160 | 66  | 28 | 15 | 11 | 10 | 9  | 53 | 21 | 16 | 9  | 7  | 7  |
| 800                                                                                        | 182 | 75  | 32 | 16 | 12 | 11 | 10 | 60 | 24 | 18 | 10 | 8  | 8  |
| 850                                                                                        | 205 | 84  | 35 | 18 | 13 | 12 | 11 | 67 | 26 | 20 | 11 | 9  | 8  |
| 900                                                                                        | 229 | 93  | 39 | 19 | 14 | 13 | 12 | 75 | 29 | 22 | 12 | 10 | 9  |
| 950                                                                                        | 255 | 103 | 42 | 21 | 16 | 13 | 12 | 84 | 32 | 25 | 13 | 11 | 10 |
| 1000                                                                                       | 282 | 114 | 46 | 23 | 17 | 14 | 13 | 92 | 36 | 27 | 14 | 11 | 11 |

| Natural Gas LL (N) $H_i = 8,83 \text{ kWh/mn}^3; d = 0,641; W_i = 11,029 \text{ kWh/mn}^3$ |     |     |    |    |    |    |    |     |    |    |    |    |    |
|--------------------------------------------------------------------------------------------|-----|-----|----|----|----|----|----|-----|----|----|----|----|----|
| 500                                                                                        | 105 | 44  | 19 | 11 | 8  | -  | -  | 34  | 14 | 11 | 6  | 5  | -  |
| 550                                                                                        | 126 | 52  | 23 | 12 | 10 | 9  | -  | 41  | 17 | 13 | 7  | 6  | -  |
| 600                                                                                        | 149 | 62  | 26 | 14 | 11 | 10 | 9  | 49  | 20 | 15 | 8  | 7  | 6  |
| 650                                                                                        | 175 | 72  | 30 | 16 | 12 | 11 | 10 | 58  | 23 | 17 | 9  | 8  | 7  |
| 700                                                                                        | 202 | 82  | 35 | 18 | 13 | 12 | 11 | 67  | 26 | 20 | 11 | 9  | 8  |
| 750                                                                                        | 231 | 94  | 39 | 20 | 15 | 13 | 12 | 76  | 30 | 23 | 12 | 10 | 9  |
| 800                                                                                        | 262 | 106 | 44 | 22 | 16 | 14 | 13 | 86  | 34 | 25 | 13 | 11 | 10 |
| 850                                                                                        | 296 | 119 | 49 | 24 | 17 | 15 | 14 | 97  | 37 | 28 | 15 | 12 | 11 |
| 900                                                                                        | -   | 133 | 54 | 26 | 19 | 16 | 15 | 108 | 42 | 31 | 16 | 13 | 12 |
| 950                                                                                        | -   | 148 | 60 | 28 | 20 | 17 | 16 | 120 | 46 | 35 | 18 | 14 | 13 |
| 1000                                                                                       | -   | 163 | 65 | 31 | 22 | 18 | 17 | 133 | 51 | 38 | 19 | 15 | 13 |

| LPG B/P (F) $H_i = 25,89 \text{ kWh/mn}^3; d = 1,555; W_i = 20,762 \text{ kWh/mn}^3$ |     |    |    |    |    |    |    |    |    |    |    |    |   |
|--------------------------------------------------------------------------------------|-----|----|----|----|----|----|----|----|----|----|----|----|---|
| 500                                                                                  | 33  | 16 | 9  | -  | -  | -  | -  | 12 | 6  | 5  | -  | -  | - |
| 550                                                                                  | 40  | 19 | 11 | -  | -  | -  | -  | 14 | 7  | 6  | -  | -  | - |
| 600                                                                                  | 47  | 22 | 12 | 8  | -  | -  | -  | 17 | 8  | 7  | 5  | -  | - |
| 650                                                                                  | 54  | 25 | 13 | 9  | 8  | -  | -  | 19 | 9  | 8  | 6  | 5  | - |
| 700                                                                                  | 62  | 29 | 15 | 10 | 9  | 9  | 8  | 22 | 11 | 9  | 6  | 6  | 6 |
| 750                                                                                  | 71  | 32 | 17 | 11 | 10 | 9  | 9  | 25 | 12 | 10 | 7  | 7  | 6 |
| 800                                                                                  | 80  | 36 | 18 | 12 | 10 | 10 | 10 | 29 | 14 | 11 | 8  | 7  | 7 |
| 850                                                                                  | 90  | 40 | 20 | 13 | 11 | 11 | 10 | 32 | 15 | 13 | 9  | 8  | 8 |
| 900                                                                                  | 100 | 44 | 22 | 14 | 12 | 11 | 11 | 35 | 17 | 14 | 9  | 9  | 8 |
| 950                                                                                  | 111 | 49 | 24 | 15 | 13 | 12 | 11 | 39 | 18 | 15 | 10 | 9  | 9 |
| 1000                                                                                 | 122 | 53 | 26 | 16 | 14 | 13 | 12 | 43 | 20 | 16 | 11 | 10 | 9 |

| Screwed        | Flanged          |
|----------------|------------------|
| R3/4 W-MF507   | DN65 DMV5065/12  |
| R1 W-MF512     | DN80 DMV5080/12  |
| R1 1/2 W-MF512 | DN100 DMV5100/12 |
| R2 DMV525/12   |                  |

**WM-G(L)10/4-A, vers. ZM-T, R**

|                                        |                                                                                                       |                                                                                         |
|----------------------------------------|-------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| Burner rating kW                       | Low pressure supply (with FRS)<br>(flow pressure in mbar into shut off valve, $p_{e,max} = 300$ mbar) | High pressure supply (with HP controller) (flow pressure in mbar into double gas valve) |
| <b>Nominal diameter of valve train</b> |                                                                                                       | <b>Nominal diameter of v/train</b>                                                      |
| 1" 1 1/2" 2" 65 80 100                 | 1" 1 1/2" 2" 65 80 100                                                                                | 1" 1 1/2" 2" 65 80 100                                                                  |
| Nominal diameter gas butterfly         | Nominal diameter gas butterfly                                                                        | Nominal diameter gas butterfly                                                          |
| 50 50 50 50 50 50 50                   | 50 50 50 50 50 50 50                                                                                  | 50 50 50 50 50 50 50                                                                    |

| Natural Gas E (N) $H_i = 10,35 \text{ kWh/mn}^3; d = 0,606; W_i = 13,295 \text{ kWh/mn}^3$ |     |    |    |    |    |    |   |    |    |    |    |    |    |
|--------------------------------------------------------------------------------------------|-----|----|----|----|----|----|---|----|----|----|----|----|----|
| 600                                                                                        | 45  | 20 | 12 | 10 | 9  | 8  | - | 15 | 12 | 7  | 6  | 6  | 6  |
| 700                                                                                        | 60  | 27 | 15 | 12 | 11 | 11 | - | 20 | 16 | 10 | 9  | 8  | 8  |
| 800                                                                                        | 77  | 34 | 19 | 15 | 14 | 13 | - | 26 | 21 | 13 | 11 | 10 | 10 |
| 900                                                                                        | 95  | 41 | 21 | 17 | 15 | 14 | - | 31 | 24 | 14 | 12 | 11 | 11 |
| 1000                                                                                       | 115 | 48 | 24 | 18 | 15 | 14 | - | 37 | 28 | 15 | 13 | 12 | 11 |
| 1100                                                                                       | 137 | 55 | 26 | 19 | 16 | 15 | - | 43 | 32 | 17 | 13 | 12 | 12 |
| 1200                                                                                       | 160 | 64 | 29 | 21 | 17 | 15 | - | 49 | 37 | 18 | 14 | 13 | 12 |
| 1250                                                                                       | 173 | 68 | 31 | 21 | 18 | 16 | - | 52 | 39 | 19 | 15 | 13 | 12 |

| Natural Gas LL (N) $H_i = 8,83 \text{ kWh/mn}^3; d = 0,641; W_i = 11,029 \text{ kWh/mn}^3$ |     |    |    |    |    |    |   |    |    |    |    |    |    |
|--------------------------------------------------------------------------------------------|-----|----|----|----|----|----|---|----|----|----|----|----|----|
| 600                                                                                        | 62  | 27 | 15 | 12 | 10 | 10 | - | 20 | 16 | 9  | 8  | 7  | 7  |
| 700                                                                                        | 84  | 36 | 19 | 15 | 13 | 12 | - | 28 | 22 | 12 | 10 | 10 | 9  |
| 800                                                                                        | 109 | 46 | 24 | 18 | 16 | 15 | - | 36 | 28 | 16 | 13 | 13 | 12 |
| 900                                                                                        | 135 | 56 | 28 | 21 | 18 | 16 | - | 43 | 33 | 18 | 15 | 14 | 13 |
| 1000                                                                                       | 164 | 66 | 31 | 23 | 19 | 17 | - | 51 | 39 | 20 | 16 | 15 | 14 |
| 1100                                                                                       | 195 | 77 | 35 | 25 | 21 | 18 | - | 60 | 45 | 22 | 17 | 16 | 15 |
| 1200                                                                                       | 230 | 90 | 40 | 27 | 22 | 19 | - | 69 | 51 | 24 | 19 | 17 | 16 |
| 1250                                                                                       | 249 | 96 | 42 | 28 | 23 | 20 | - | 74 | 55 | 25 | 19 | 18 | 16 |

| LPG B/P (F) $H_i = 25,89 \text{ kWh/mn}^3; d = 1,555; W_i = 20,762 \text{ kWh/mn}^3$ |    |    |    |    |    |    |   |    |    |    |   |   |   |
|--------------------------------------------------------------------------------------|----|----|----|----|----|----|---|----|----|----|---|---|---|
| 600                                                                                  | 22 | 12 | 8  | -  | -  | -  | - | 8  | 7  | 5  | - | - | - |
| 700                                                                                  | 28 | 14 | 10 | 8  | -  | -  | - | 10 | 8  | 6  | 5 | - | - |
| 800                                                                                  | 35 | 17 | 11 | 9  | 8  | 8  | - | 13 | 10 | 7  | 6 | 6 | 6 |
| 900                                                                                  | 42 | 20 | 12 | 10 | 9  | 9  | - | 15 | 12 | 8  | 7 | 7 | 6 |
| 1000                                                                                 | 51 | 23 | 13 | 11 | 10 | 9  | - | 17 | 14 | 8  | 7 | 7 | 7 |
| 1100                                                                                 | 60 | 26 | 14 | 11 | 10 | 10 | - | 20 | 15 | 9  | 8 | 7 | 7 |
| 1200                                                                                 | 69 | 30 | 16 | 12 | 11 | 10 | - | 22 | 17 | 9  | 8 | 7 | 7 |
| 1250                                                                                 | 75 | 32 | 16 | 12 | 11 | 10 | - | 24 | 18 | 10 | 8 | 8 | 7 |

For low pressure supplies, pressure regulating devices with safety membrane in accordance with EN 88 are used.

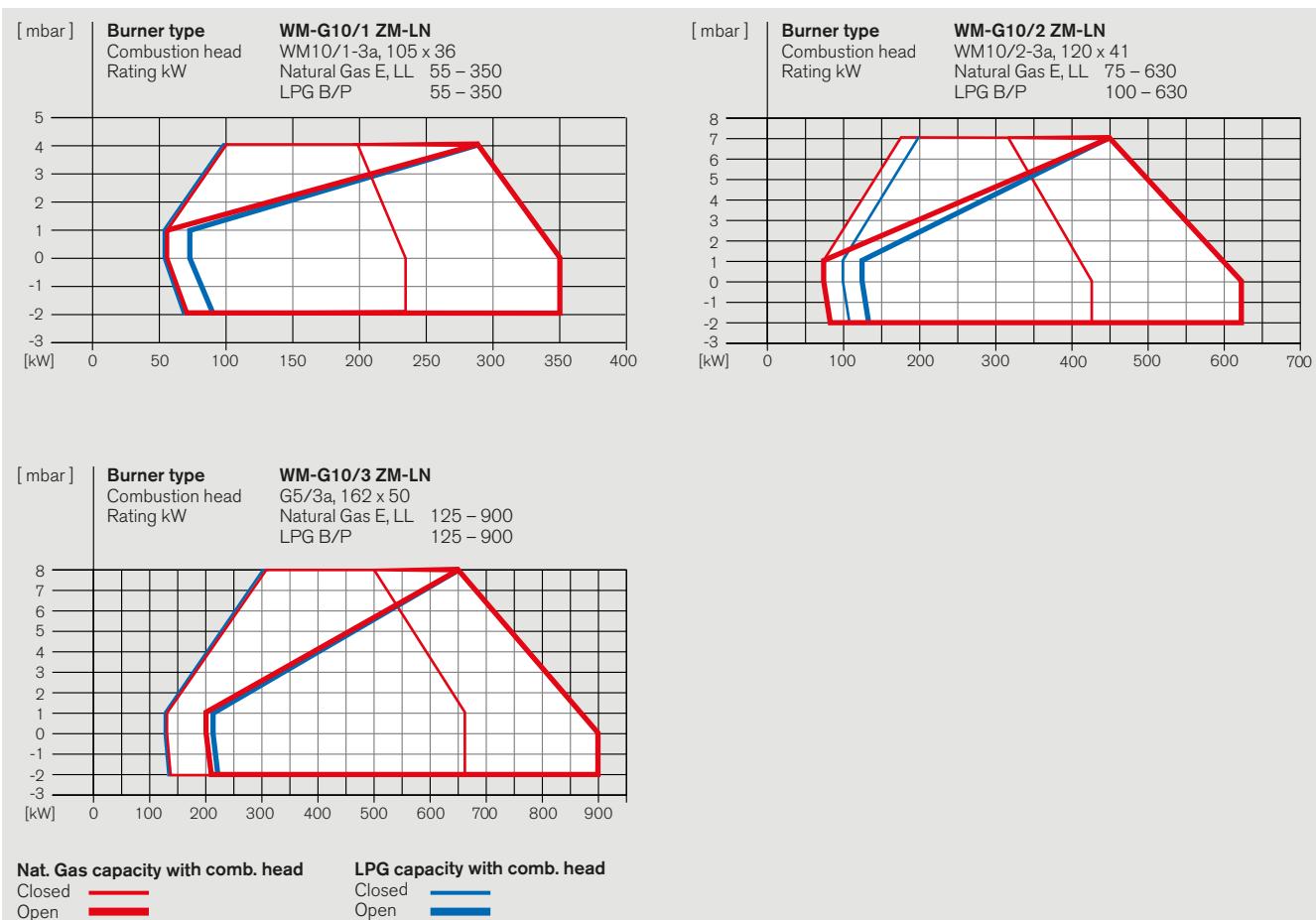
The maximum permissible supply pressure into the shut off valve for low pressure installations is 300 mbar.

For high pressure supplies, high pressure regulators to EN 334 can be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual fuel burners". This details high gas pressure sets for supply pressures of up to 4 bar..

See burner name plate for maximum connection pressure.

# Burner selection WM-G 10

## Gas burners version ZM-LN



The capacity graphs are type tested to EN 676 .

The ratings given are based on installation altitude of 0 m.  
 Depending on the altitude of the installation, a reduction  
 on capacity of 1% for every 100 m above sea level should  
 be taken into account.

# Gas valve train sizing

## Gas burners version ZM-LN

### WM-G10/1, vers. ZM-LN

| Burner rating kW          | Low pressure supply (with FRS) (flow pressure in mbar into shut off valve, $p_{e,max} = 300$ mbar) |    |    |    | High pressure supply (with HP controller) (flow pressure in mbar into double gas valve) |    |    |    |
|---------------------------|----------------------------------------------------------------------------------------------------|----|----|----|-----------------------------------------------------------------------------------------|----|----|----|
|                           | <b>Nominal diameter of valve train</b><br>3/4" 1" 1½" 2"                                           |    |    |    | <b>Nominal diameter of v/train</b><br>3/4" 1" 1½" 2"                                    |    |    |    |
|                           | Nominal diameter gas butterfly                                                                     |    |    |    | Nominal diameter gas butterfly                                                          |    |    |    |
|                           | 25                                                                                                 | 25 | 25 | 25 | 25                                                                                      | 25 | 25 | 25 |
| <b>Natural Gas E (N)</b>  | $H_i = 10,35 \text{ kWh/mn}^3; d = 0,606; W_i = 13,295 \text{ kWh/mn}^3$                           |    |    |    |                                                                                         |    |    |    |
| 150                       | 12                                                                                                 | 9  | —  | —  | 6                                                                                       | 4  | —  | —  |
| 175                       | 16                                                                                                 | 11 | 9  | —  | 7                                                                                       | 6  | 5  | —  |
| 200                       | 19                                                                                                 | 13 | 10 | 9  | 9                                                                                       | 7  | 7  | 6  |
| 225                       | 23                                                                                                 | 14 | 11 | 10 | 11                                                                                      | 8  | 8  | 7  |
| 250                       | 27                                                                                                 | 16 | 12 | 10 | 12                                                                                      | 9  | 8  | 8  |
| 275                       | 31                                                                                                 | 18 | 13 | 11 | 14                                                                                      | 10 | 9  | 8  |
| 300                       | 35                                                                                                 | 20 | 14 | 12 | 16                                                                                      | 11 | 10 | 9  |
| 325                       | 40                                                                                                 | 22 | 15 | 13 | 18                                                                                      | 12 | 11 | 10 |
| 350                       | 45                                                                                                 | 25 | 16 | 14 | 20                                                                                      | 13 | 12 | 10 |
| <b>Natural Gas LL (N)</b> | $H_i = 8,83 \text{ kWh/mn}^3; d = 0,641; W_i = 11,029 \text{ kWh/mn}^3$                            |    |    |    |                                                                                         |    |    |    |
| 150                       | 16                                                                                                 | 11 | 8  | —  | 7                                                                                       | 6  | 5  | —  |
| 175                       | 20                                                                                                 | 13 | 10 | 9  | 10                                                                                      | 7  | 7  | 6  |
| 200                       | 25                                                                                                 | 15 | 12 | 10 | 12                                                                                      | 9  | 8  | 7  |
| 225                       | 30                                                                                                 | 18 | 13 | 11 | 14                                                                                      | 10 | 9  | 8  |
| 250                       | 35                                                                                                 | 20 | 14 | 12 | 16                                                                                      | 11 | 10 | 9  |
| 275                       | 41                                                                                                 | 23 | 16 | 13 | 18                                                                                      | 12 | 11 | 10 |
| 300                       | 48                                                                                                 | 26 | 17 | 14 | 21                                                                                      | 13 | 12 | 11 |
| 325                       | 55                                                                                                 | 29 | 19 | 15 | 24                                                                                      | 15 | 14 | 12 |
| 350                       | 62                                                                                                 | 32 | 20 | 16 | 26                                                                                      | 16 | 15 | 12 |
| <b>LPG B/P (F)</b>        | $H_i = 25,89 \text{ kWh/mn}^3; d = 1,555; W_i = 20,762 \text{ kWh/mn}^3$                           |    |    |    |                                                                                         |    |    |    |
| 150                       | 8                                                                                                  | —  | —  | —  | 4                                                                                       | —  | —  | —  |
| 175                       | 10                                                                                                 | —  | —  | —  | 5                                                                                       | —  | —  | —  |
| 200                       | 12                                                                                                 | 9  | 8  | —  | 6                                                                                       | 5  | 5  | —  |
| 225                       | 14                                                                                                 | 11 | 9  | 9  | 8                                                                                       | 7  | 6  | 6  |
| 250                       | 16                                                                                                 | 12 | 10 | 9  | 9                                                                                       | 7  | 7  | 7  |
| 275                       | 18                                                                                                 | 13 | 11 | 10 | 10                                                                                      | 8  | 7  | 7  |
| 300                       | 20                                                                                                 | 14 | 11 | 10 | 10                                                                                      | 8  | 8  | 8  |
| 325                       | 22                                                                                                 | 15 | 12 | 11 | 11                                                                                      | 9  | 9  | 8  |
| 350                       | 24                                                                                                 | 16 | 13 | 11 | 12                                                                                      | 10 | 9  | 9  |

### Screwed

|         |           |
|---------|-----------|
| R3/4    | W-MF507   |
| R1      | W-MF512   |
| R 1 1/2 | W-MF512   |
| R2      | DMV525/12 |

### WM-G10/2, vers. ZM-LN

| Burner rating kW          | Low pressure supply (with FRS) (flow pressure in mbar into shut off valve, $p_{e,max} = 300$ mbar) |    |     |    | High pressure supply (with HP controller) (flow pressure in mbar into double gas valve) |    |     |    |
|---------------------------|----------------------------------------------------------------------------------------------------|----|-----|----|-----------------------------------------------------------------------------------------|----|-----|----|
|                           | <b>Nominal diameter of valve train</b><br>3/4" 1" 1½" 2"                                           |    |     |    | <b>Nominal diameter of v/train</b><br>3/4" 1" 1½" 2"                                    |    |     |    |
|                           | Nominal diameter gas butterfly                                                                     |    |     |    | Nominal diameter gas butterfly                                                          |    |     |    |
|                           | 3/4"                                                                                               | 1" | 1½" | 2" | 3/4"                                                                                    | 1" | 1½" | 2" |
|                           | 30                                                                                                 | 40 | 40  | 40 | 35                                                                                      | 45 | 45  | 45 |
| <b>Natural Gas E (N)</b>  | $H_i = 10,35 \text{ kWh/mn}^3; d = 0,606; W_i = 13,295 \text{ kWh/mn}^3$                           |    |     |    |                                                                                         |    |     |    |
| 300                       | 32                                                                                                 | 17 | 10  | 8  | 32                                                                                      | 17 | 10  | 9  |
| 350                       | 42                                                                                                 | 21 | 13  | 10 | 42                                                                                      | 21 | 12  | 11 |
| 400                       | 54                                                                                                 | 27 | 16  | 12 | 54                                                                                      | 27 | 16  | 11 |
| 450                       | 66                                                                                                 | 32 | 18  | 14 | 66                                                                                      | 32 | 18  | 14 |
| 500                       | 80                                                                                                 | 38 | 21  | 15 | 80                                                                                      | 38 | 16  | 14 |
| 550                       | 95                                                                                                 | 44 | 23  | 16 | 95                                                                                      | 44 | 18  | 16 |
| 600                       | 111                                                                                                | 50 | 26  | 18 | 111                                                                                     | 50 | 21  | 18 |
| 630                       | 121                                                                                                | 55 | 28  | 19 | 121                                                                                     | 55 | 22  | 19 |
| <b>Natural Gas LL (N)</b> | $H_i = 8,83 \text{ kWh/mn}^3; d = 0,641; W_i = 11,029 \text{ kWh/mn}^3$                            |    |     |    |                                                                                         |    |     |    |
| 300                       | 44                                                                                                 | 22 | 13  | 10 | 44                                                                                      | 22 | 12  | 11 |
| 350                       | 58                                                                                                 | 28 | 16  | 12 | 58                                                                                      | 28 | 16  | 11 |
| 400                       | 75                                                                                                 | 36 | 20  | 14 | 75                                                                                      | 36 | 16  | 14 |
| 450                       | 92                                                                                                 | 43 | 23  | 16 | 92                                                                                      | 43 | 18  | 16 |
| 500                       | 112                                                                                                | 51 | 27  | 18 | 112                                                                                     | 51 | 21  | 18 |
| 550                       | 134                                                                                                | 60 | 30  | 20 | 134                                                                                     | 60 | 24  | 20 |
| 600                       | 157                                                                                                | 69 | 34  | 22 | 157                                                                                     | 69 | 27  | 23 |
| 630                       | 172                                                                                                | 76 | 37  | 23 | 172                                                                                     | 76 | 29  | 24 |
| <b>LPG B/P (F)</b>        | $H_i = 25,89 \text{ kWh/mn}^3; d = 1,555; W_i = 20,762 \text{ kWh/mn}^3$                           |    |     |    |                                                                                         |    |     |    |
| 300                       | 16                                                                                                 | 10 | —   | —  | 16                                                                                      | 4  | —   | —  |
| 350                       | 21                                                                                                 | 12 | 9   | —  | 21                                                                                      | 9  | 6   | —  |
| 400                       | 27                                                                                                 | 16 | 11  | 10 | 27                                                                                      | 8  | 8   | 7  |
| 450                       | 31                                                                                                 | 17 | 12  | 10 | 31                                                                                      | 9  | 8   | 7  |
| 500                       | 37                                                                                                 | 19 | 13  | 10 | 37                                                                                      | 9  | 8   | 7  |
| 550                       | 42                                                                                                 | 22 | 13  | 10 | 42                                                                                      | 10 | 9   | 7  |
| 600                       | 49                                                                                                 | 24 | 14  | 11 | 49                                                                                      | 10 | 9   | 7  |
| 630                       | 53                                                                                                 | 26 | 15  | 11 | 53                                                                                      | 11 | 10  | 7  |

### Screwed

|         |           |
|---------|-----------|
| R3/4    | W-MF507   |
| R1      | W-MF512   |
| R 1 1/2 | W-MF512   |
| R2      | DMV525/12 |

### Flanged

|      |
|------|
| DN65 |
|------|

DMV5065/12

# Gas valve train sizing

## Gas burners version ZM-LN

### WM-G10/3, vers. ZM-LN

| Burner rating kW          | Low pressure supply (with FRS) (flow pressure in mbar into shut off valve, $p_{e,max} = 300$ mbar) |     |        |    |    |    |     |      |    | High pressure supply (with HP controller) (flow pressure in mbar into double gas valve) |    |    |    |     |                                |                                |                                |                                |                                |
|---------------------------|----------------------------------------------------------------------------------------------------|-----|--------|----|----|----|-----|------|----|-----------------------------------------------------------------------------------------|----|----|----|-----|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
|                           | Nominal diameter of valve train                                                                    |     |        |    |    |    |     |      |    | Nominal diameter of v/train                                                             |    |    |    |     |                                |                                |                                |                                |                                |
|                           | 3/4"                                                                                               | 1"  | 1 1/2" | 2" | 65 | 80 | 100 | 3/4" | 1" | 1 1/2"                                                                                  | 2" | 65 | 80 | 100 | Nominal diameter gas butterfly |
|                           | 50                                                                                                 | 50  | 50     | 50 | 50 | 50 | 50  | 50   | 50 | 50                                                                                      | 50 | 50 | 50 | 50  | 50                             | 50                             | 50                             | 50                             | 50                             |
| <b>Natural Gas E (N)</b>  | $H_i = 10,35 \text{ kWh/mn}^3; d = 0,606$                                                          |     |        |    |    |    |     |      |    | $W_i = 13,295 \text{ kWh/mn}^3$                                                         |    |    |    |     |                                |                                |                                |                                |                                |
| 450                       | 63                                                                                                 | 29  | 16     | 11 | 10 | 9  | 9   | 23   | 11 | 10                                                                                      | 7  | 6  | 6  | 6   | 6                              | 6                              | 6                              | 6                              |                                |
| 500                       | 77                                                                                                 | 35  | 19     | 13 | 11 | 11 | 10  | 28   | 14 | 12                                                                                      | 9  | 8  | 8  | 8   | 8                              | 8                              | 8                              | 8                              |                                |
| 550                       | 93                                                                                                 | 42  | 22     | 15 | 13 | 12 | 12  | 34   | 17 | 14                                                                                      | 10 | 10 | 9  | 9   | 9                              | 9                              | 9                              | 9                              |                                |
| 600                       | 110                                                                                                | 50  | 25     | 17 | 15 | 14 | 13  | 40   | 20 | 17                                                                                      | 12 | 11 | 11 | 11  | 11                             | 11                             | 11                             | 11                             |                                |
| 650                       | 128                                                                                                | 57  | 29     | 19 | 16 | 15 | 15  | 47   | 23 | 19                                                                                      | 14 | 12 | 12 | 12  | 12                             | 12                             | 12                             | 12                             |                                |
| 700                       | 147                                                                                                | 65  | 32     | 20 | 17 | 16 | 15  | 53   | 25 | 21                                                                                      | 15 | 13 | 13 | 13  | 13                             | 13                             | 13                             | 13                             |                                |
| 750                       | 167                                                                                                | 73  | 35     | 21 | 18 | 17 | 16  | 60   | 28 | 23                                                                                      | 16 | 14 | 14 | 14  | 14                             | 14                             | 14                             | 14                             |                                |
| 800                       | 189                                                                                                | 81  | 38     | 23 | 19 | 18 | 17  | 67   | 30 | 25                                                                                      | 17 | 15 | 14 | 14  | 14                             | 14                             | 14                             | 14                             |                                |
| 850                       | 212                                                                                                | 90  | 42     | 25 | 20 | 18 | 18  | 74   | 33 | 27                                                                                      | 18 | 16 | 15 | 15  | 15                             | 15                             | 15                             | 15                             |                                |
| 900                       | 236                                                                                                | 100 | 45     | 26 | 21 | 19 | 18  | 82   | 36 | 29                                                                                      | 19 | 17 | 16 | 15  | 15                             | 15                             | 15                             | 15                             |                                |
| <b>Natural Gas LL (N)</b> | $H_i = 8,83 \text{ kWh/mn}^3; d = 0,641$                                                           |     |        |    |    |    |     |      |    | $W_i = 11,029 \text{ kWh/mn}^3$                                                         |    |    |    |     |                                |                                |                                |                                |                                |
| 450                       | 89                                                                                                 | 39  | 20     | 12 | 11 | 10 | 10  | 31   | 15 | 12                                                                                      | 8  | 7  | 7  | 7   | 7                              | 7                              | 7                              | 7                              |                                |
| 500                       | 109                                                                                                | 48  | 23     | 15 | 13 | 12 | 11  | 39   | 18 | 15                                                                                      | 10 | 9  | 9  | 9   | 9                              | 9                              | 9                              | 9                              |                                |
| 550                       | 131                                                                                                | 57  | 28     | 17 | 15 | 14 | 13  | 46   | 21 | 18                                                                                      | 12 | 11 | 10 | 10  | 10                             | 10                             | 10                             | 10                             |                                |
| 600                       | 155                                                                                                | 67  | 32     | 20 | 16 | 15 | 15  | 55   | 25 | 21                                                                                      | 14 | 13 | 12 | 12  | 12                             | 12                             | 12                             | 12                             |                                |
| 650                       | 181                                                                                                | 78  | 37     | 22 | 18 | 17 | 16  | 64   | 29 | 24                                                                                      | 16 | 14 | 14 | 14  | 14                             | 14                             | 14                             | 14                             |                                |
| 700                       | 208                                                                                                | 89  | 41     | 24 | 20 | 18 | 17  | 73   | 32 | 26                                                                                      | 17 | 15 | 15 | 15  | 15                             | 15                             | 15                             | 15                             |                                |
| 750                       | 238                                                                                                | 100 | 45     | 26 | 21 | 19 | 18  | 82   | 36 | 29                                                                                      | 18 | 16 | 16 | 16  | 16                             | 16                             | 16                             | 16                             |                                |
| 800                       | 269                                                                                                | 113 | 50     | 28 | 22 | 20 | 19  | 93   | 40 | 32                                                                                      | 20 | 17 | 17 | 16  | 16                             | 16                             | 16                             | 16                             |                                |
| 850                       | - 126                                                                                              | 55  | 30     | 24 | 21 | 20 | 103 | 44   | 35 | 21                                                                                      | 18 | 18 | 18 | 18  | 18                             | 18                             | 18                             | 18                             |                                |
| 900                       | - 140                                                                                              | 60  | 32     | 25 | 22 | 21 | 115 | 48   | 38 | 23                                                                                      | 19 | 19 | 18 | 18  | 18                             | 18                             | 18                             | 18                             |                                |
| <b>LPG B/P (F)</b>        | $H_i = 25,89 \text{ kWh/mn}^3; d = 1,555$                                                          |     |        |    |    |    |     |      |    | $W_i = 20,762 \text{ kWh/mn}^3$                                                         |    |    |    |     |                                |                                |                                |                                |                                |
| 450                       | 30                                                                                                 | 16  | 10     | 8  | -  | -  | -   | 12   | 7  | 6                                                                                       | 5  | -  | -  | -   | -                              | -                              | -                              | -                              |                                |
| 500                       | 36                                                                                                 | 19  | 12     | 10 | 9  | 9  | 9   | 15   | 9  | 8                                                                                       | 7  | 6  | 6  | 6   | 6                              | 6                              | 6                              | 6                              |                                |
| 550                       | 43                                                                                                 | 23  | 14     | 11 | 11 | 10 | 10  | 18   | 11 | 10                                                                                      | 8  | 8  | 8  | 8   | 8                              | 8                              | 8                              | 8                              |                                |
| 600                       | 51                                                                                                 | 26  | 16     | 13 | 12 | 12 | 11  | 21   | 13 | 11                                                                                      | 10 | 9  | 9  | 9   | 9                              | 9                              | 9                              | 9                              |                                |
| 650                       | 59                                                                                                 | 30  | 19     | 15 | 14 | 13 | 13  | 25   | 15 | 13                                                                                      | 11 | 11 | 10 | 10  | 10                             | 10                             | 10                             | 10                             |                                |
| 700                       | 68                                                                                                 | 34  | 21     | 16 | 15 | 14 | 14  | 28   | 16 | 15                                                                                      | 12 | 12 | 11 | 11  | 11                             | 11                             | 11                             | 11                             |                                |
| 750                       | 76                                                                                                 | 37  | 22     | 16 | 15 | 14 | 14  | 31   | 17 | 15                                                                                      | 12 | 12 | 12 | 12  | 12                             | 12                             | 12                             | 12                             |                                |
| 800                       | 85                                                                                                 | 41  | 23     | 17 | 15 | 15 | 15  | 34   | 19 | 16                                                                                      | 13 | 12 | 12 | 12  | 12                             | 12                             | 12                             | 12                             |                                |
| 850                       | 94                                                                                                 | 45  | 25     | 18 | 16 | 15 | 15  | 37   | 20 | 17                                                                                      | 13 | 13 | 12 | 12  | 12                             | 12                             | 12                             | 12                             |                                |
| 900                       | 104                                                                                                | 49  | 26     | 18 | 16 | 16 | 15  | 40   | 21 | 18                                                                                      | 14 | 13 | 13 | 13  | 13                             | 13                             | 13                             | 13                             |                                |

The combustion chamber pressure in mbar must be added to the minimum gas pressure required. The minimum gas pressure should not be less than 15 mbar.

| Screwed | Flanged    |
|---------|------------|
| R3/4    | W-MF507    |
| R1      | DN65       |
| R1 1/2  | W-MF512    |
| R2      | DN80       |
|         | DMV5065/12 |
|         | DMV5080/12 |
|         | DMV5100/12 |
|         | DMV525/12  |

For low pressure supplies, pressure regulating devices with safety membrane in accordance with EN 88 are used. The maximum permissible supply pressure into the shut off valve for low pressure installations is 300 mbar.

For high pressure supplies, high pressure regulators to EN 334 can be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual fuel burners". This details high gas pressure sets for supply pressures of up to 4 bar.

See burner name plate for maximum connection pressure.

# Mode of operation Model designation

## Oil fired operation

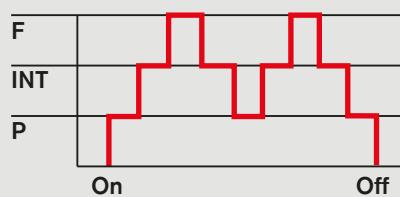
### ZM-T capacity regulation

- Oil is released during start up by the opening of solenoid valve 1 and the safety solenoid valve
- Full load is reached by the opening of solenoid valves 2 and 3
- Capacity is reached by opening and closing solenoid valves 2 and 3

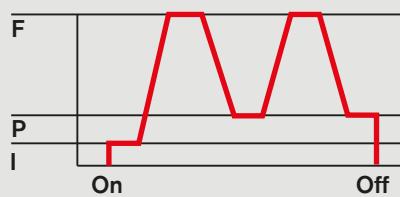
### ZM-R capacity regulation

- On opening the solenoid valves the correct rate of oil for start up is released
- A digital stepping motor sets the oil regulator to full load
- Capacity regulation between partial and full load through the opening and closing of the oil regulator
- Modulating operation:
  - W-FM 54 with additional load controller
  - W-FM 100 with integrated analogue module
  - W-FM 200
- Alternatively, a regulator can be fitted into the control panel.

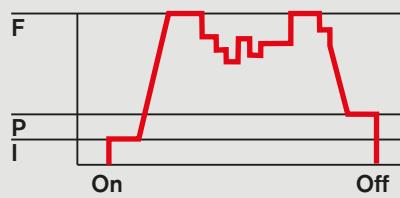
### 3 stage



### sliding multi stage



### modulating



## Gas fired operation

### ZM capacity regulation (sliding multi stage or modulating)

- Stepping motors adjust the capacity between partial load and full load depending on the heat demand
- There is a gradual change between both load points. There are no sudden large changes in fuel throughput.
- Possible modulating operation:
  - W-FM 50 with additional load controller
  - W-FM 54 with additional load controller
  - W-FM 100 with integrated analogue module
  - W-FM 200
- Alternatively, a regulator can be fitted into the control panel.

F = Full load (nominal load)

INT = Intermediate load

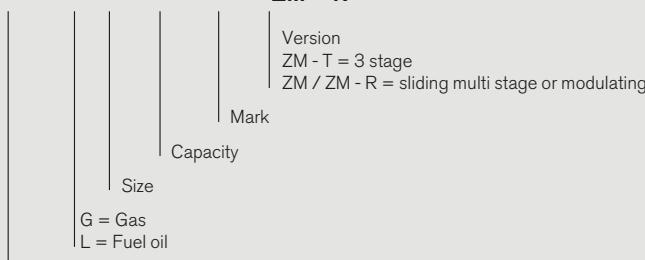
P = Partial load (min. load)

I = Ignition load

| Fuel Version | 3 stage | Oil sliding multi stage | modulating | Gas                 |            |
|--------------|---------|-------------------------|------------|---------------------|------------|
|              |         |                         |            | sliding multi stage | modulating |
| ZM           |         |                         |            | ●                   | ●          |
| ZM-T         | ●       |                         |            | ●                   | ●          |
| ZM-R         |         | ●                       | ●          | ●                   | ●          |

## Designation

WM – GL10 / 4 –A / ZM – T  
ZM – R



Weishaupt monarch® series burner

# Order numbers Gas burners

**Version ZM**

| Burner type | Vers. | Nominal diameter | Order No.  |
|-------------|-------|------------------|------------|
| WM-G10/1    | ZM    | R3/4             | 217 111 10 |
|             |       | R1               | 217 111 11 |
|             |       | R1 1/2           | 217 111 12 |
|             |       | R2               | 217 111 13 |
| WM-G10/2    | ZM    | R3/4             | 217 114 10 |
|             |       | R1               | 217 114 11 |
|             |       | R1 1/2           | 217 114 12 |
|             |       | R2               | 217 114 13 |
|             |       | DN 65            | 217 114 14 |
| WM-G10/3    | ZM    | R3/4             | 217 117 10 |
|             |       | R1               | 217 117 11 |
|             |       | R1 1/2           | 217 117 12 |
|             |       | R2               | 217 117 13 |
|             |       | DN65             | 217 117 14 |
|             |       | DN80             | 217 117 15 |
|             |       | DN100            | 217 117 16 |
| WM-G10/4    | ZM    | R1               | 217 120 11 |
|             |       | R1 1/2           | 217 120 12 |
|             |       | R2               | 217 120 13 |
|             |       | DN65             | 217 120 14 |
|             |       | DN80             | 217 120 15 |
|             |       | DN100            | 217 120 16 |

**Version ZM-LN**

| Burner type | Vers. | Nominal diameter | Order No.  |
|-------------|-------|------------------|------------|
| WM-G10/1    | ZM-LN | R3/4             | 217 112 10 |
|             |       | R1               | 217 112 11 |
|             |       | R1 1/2           | 217 112 12 |
|             |       | R2               | 217 112 13 |
| WM-G10/2    | ZM-LN | R3/4             | 217 115 10 |
|             |       | R1               | 217 115 11 |
|             |       | R1 1/2           | 217 115 12 |
|             |       | R2               | 217 115 13 |
|             |       | DN65             | 217 115 14 |
| WM-G10/3    | ZM-LN | R3/4             | 217 118 10 |
|             |       | R1               | 217 118 11 |
|             |       | R1 1/2           | 217 118 12 |
|             |       | R2               | 217 118 13 |
|             |       | DN65             | 217 118 14 |
|             |       | DN80             | 217 118 15 |
|             |       | DN100            | 217 118 16 |

**CE-PIN:** CE 0085BQ0027

# Order numbers Dual fuel burners

## Version ZM-T

| Burner type | Vers. | Nominal diameter | Order No.  |
|-------------|-------|------------------|------------|
| WM-GL10/1   | ZM-T  | R3/4             | 218 111 10 |
|             |       | R1               | 218 111 11 |
|             |       | R1 1/2           | 218 111 12 |
|             |       | R2               | 218 111 13 |
| WM-GL10/2   | ZM-T  | R3/4             | 218 112 10 |
|             |       | R1               | 218 112 11 |
|             |       | R1 1/2           | 218 112 12 |
|             |       | R2               | 218 112 13 |
|             |       | DN65             | 218 112 14 |
| WM-GL10/3   | ZM-T  | R3/4             | 218 113 10 |
|             |       | R1               | 218 113 11 |
|             |       | R1 1/2           | 218 113 12 |
|             |       | R2               | 218 113 13 |
|             |       | DN65             | 218 113 14 |
|             |       | DN80             | 218 113 15 |
|             |       | DN100            | 218 113 16 |
| WM-GL10/4   | ZM-T  | R1               | 218 114 11 |
|             |       | R1 1/2           | 218 114 12 |
|             |       | R2               | 218 114 13 |
|             |       | DN65             | 218 114 14 |
|             |       | DN80             | 218 114 15 |
|             |       | DN100            | 218 114 16 |

## Version ZM-R

| Burner type | Vers. | Nominal diameter | Order No.  |
|-------------|-------|------------------|------------|
| WM-GL10/2   | ZM-R  | R3/4             | 218 115 10 |
|             |       | R1               | 218 115 11 |
|             |       | R1 1/2           | 218 115 12 |
|             |       | R2               | 218 115 13 |
|             |       | DN65             | 218 115 14 |
| WM-GL10/3   | ZM-R  | R3/4             | 218 116 10 |
|             |       | R1               | 218 116 11 |
|             |       | R1 1/2           | 218 116 12 |
|             |       | R2               | 218 116 13 |
|             |       | DN65             | 218 116 14 |
| WM-GL10/4   | ZM-R  | DN80             | 218 116 15 |
|             |       | DN100            | 218 116 16 |
|             | ZM-R  | R1               | 218 117 11 |
|             |       | R1 1/2           | 218 117 12 |
|             |       | R2               | 218 117 13 |
| WM-GL10/4   | ZM-R  | DN65             | 218 117 14 |
|             |       | DN80             | 218 117 15 |
|             |       | DN100            | 218 117 16 |

**CE-PIN:** CE 0085BR0136

**DIN CERTCO:** 5G1025/06M

# Special equipment

## Gas burners version ZM

| <b>Special equipment vers. ZM</b>                                                                                                                 |                                          | <b>WM-G 10/1-A / ZM</b>                | <b>WM-G 10/2-A / ZM</b>                | <b>WM-G 10/3-A / ZM</b>                | <b>WM-G 10/4-A / ZM</b>                |
|---------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|----------------------------------------|----------------------------------------|----------------------------------------|----------------------------------------|
| Combustion head extention                                                                                                                         | by 100 mm                                | 250 030 00                             | 250 030 03                             | 250 030 06                             | 250 030 09                             |
|                                                                                                                                                   | by 200 mm                                | 250 030 01                             | 250 030 04                             | 250 030 07                             | 250 030 10                             |
|                                                                                                                                                   | by 300 mm                                | 250 030 02                             | 250 030 05                             | 250 030 08                             | 250 030 11                             |
| Solenoid valve for air pressure switch test<br>for continuous run fan or post purge                                                               |                                          | 250 030 21                             | 250 030 21                             | 250 030 21                             | 250 030 21                             |
| High gas pressure switch (W-MF screwed)<br>R 3/4" to R 1 1/2"                                                                                     | GW 50 A6/1<br>GW 150 A6/1<br>GW 500 A6/1 | 250 031 40<br>250 031 41<br>250 031 42 |
| High gas pressure switch (DMV screwed) R 2"                                                                                                       | GW 50 A6/1<br>GW 150 A6/1<br>GW 500 A6/1 | 150 017 52<br>150 017 53<br>150 017 54 |
| High gas pressure switch (DMV flanged)                                                                                                            | GW 50 A6/1<br>GW 150 A6/1<br>GW 500 A6/1 | 150 017 49<br>150 017 50<br>150 017 51 |
| Plug connection ST 18/7 and ST 18/4<br>(flying leads)                                                                                             |                                          | 250 030 22                             | 250 030 22                             | 250 030 22                             | 250 030 22                             |
| Ducted air intake with pressure switch LGW                                                                                                        |                                          | 250 030 24                             | 250 030 24                             | 250 030 24                             | 250 030 24                             |
| KS40 controller inbuilt in burner housing (W-FM 50)                                                                                               |                                          | 250 030 99                             | 250 030 99                             | 250 030 99                             | 250 030 99                             |
| W-FM 100 (suitable for cont. run fan)<br>instead of W-FM 50                                                                                       | fitted                                   | 250 030 74                             | 250 030 74                             | 250 030 74                             | 250 030 74                             |
|                                                                                                                                                   | loose                                    | 250 030 45                             | 250 030 45                             | 250 030 45                             | 250 030 45                             |
| Analogue module with load controller<br>for W-FM 100                                                                                              |                                          | 110 017 18                             | 110 017 18                             | 110 017 18                             | 110 017 18                             |
| W-FM 200 instead of W-FM 50 with module<br>for load control, analogue signal convertor<br>and speed control module with optional<br>fuel metering | fitted                                   | 250 030 75                             | 250 030 75                             | 250 030 75                             | 250 030 75                             |
|                                                                                                                                                   | loose                                    | 250 030 48                             | 250 030 48                             | 250 030 48                             | 250 030 48                             |
| Speed control with frequency convertor<br>fitted to burner (W-FM 50/200 required)                                                                 |                                          | 210 030 11                             | 210 030 11                             | 210 030 11                             | 210 030 11                             |
| Speed control for frequency convertor loose<br>(FC from accessories) (W-FM 50/200 required)                                                       |                                          | 210 030 12                             | 210 030 12                             | 210 030 12                             | 210 030 12                             |
| Motor D90 with contactor 230 V and overload protection                                                                                            |                                          | 250 030 86 <sup>1)</sup>               |
| ABE (loose) with Chinese calligraphy (W-FM 100/200)                                                                                               |                                          | 110 018 53                             | 110 018 53                             | 110 018 53                             | 110 018 53                             |
| Special voltages (on request only)                                                                                                                |                                          | on request                             | on request                             | on request                             | on request                             |

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see Special equipment).

# Special equipment

## Gas burners version ZM-LN

| <b>Special equipment vers. ZM-LN</b>                                                                                                              |                                          | <b>WM-G 10/1-A / ZM-LN</b>             | <b>WM-G 10/2-A / ZM-LN</b>             | <b>WM-G 10/3-A / ZM-LN</b>             |
|---------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|----------------------------------------|----------------------------------------|----------------------------------------|
| Combustion head extension                                                                                                                         | by 100 mm                                | 250 030 12                             | 250 030 15                             | 250 030 18                             |
|                                                                                                                                                   | by 200 mm                                | 250 030 13                             | 250 030 16                             | 250 030 19                             |
|                                                                                                                                                   | by 300 mm                                | 250 030 14                             | 250 030 17                             | 250 030 20                             |
| Solenoid valve for air pressure switch test<br>for continuous run fan or post purge                                                               |                                          | 250 030 21                             | 250 030 21                             | 250 030 21                             |
| High gas press. switch (W-MF screwed)<br>R 3/4" to R 1 1/2"                                                                                       | GW 50 A6/1<br>GW 150 A6/1<br>GW 500 A6/1 | 250 031 40<br>250 031 41<br>250 031 42 | 250 031 40<br>250 031 41<br>250 031 42 | 250 031 40<br>250 031 41<br>250 031 42 |
| High gas press. switch (DMV screwed) R 2"                                                                                                         | GW 50 A6/1<br>GW 150 A6/1<br>GW 500 A6/1 | 150 017 52<br>150 017 53<br>150 017 54 | 150 017 52<br>150 017 53<br>150 017 54 | 150 017 52<br>150 017 53<br>150 017 54 |
| High gas pressure switch (DMV flanged)                                                                                                            | GW 50 A6/1<br>GW 150 A6/1<br>GW 500 A6/1 | 150 017 49<br>150 017 50<br>150 017 51 | 150 017 49<br>150 017 50<br>150 017 51 | 150 017 49<br>150 017 50<br>150 017 51 |
| Plug connection ST 18/7 and ST 18/4<br>(flying leads)                                                                                             |                                          | 250 030 22                             | 250 030 22                             | 250 030 22                             |
| Ducted air intake with pressure switch LGW                                                                                                        |                                          | 250 030 24                             | 250 030 24                             | 250 030 24                             |
| KS40 controller inbuilt in burner housing (W-FM 50)                                                                                               |                                          | 250 030 99                             | 250 030 99                             | 250 030 99                             |
| W-FM 100 (suitable for cont. run fan)<br>instead of W-FM 50                                                                                       | fitted                                   | 250 030 74                             | 250 030 74                             | 250 030 74                             |
|                                                                                                                                                   | loose                                    | 250 030 45                             | 250 030 45                             | 250 030 45                             |
| Analogue module with load controller for W-FM 100                                                                                                 |                                          | 110 017 18                             | 110 017 18                             | 110 017 18                             |
| W-FM 200 instead of W-FM 50 with module<br>for load control, analogue signal convertor<br>and speed control module with optional<br>fuel metering | fitted                                   | 250 030 75                             | 250 030 75                             | 250 030 75                             |
|                                                                                                                                                   | loose                                    | 250 030 48                             | 250 030 48v                            | 250 030 48                             |
| Speed control with frequency convertor<br>fitted to burner (W-FM 50/200 required)                                                                 |                                          | 210 030 11                             | 210 030 11                             | 210 030 11                             |
| Speed control for frequency convertor loose<br>(FC from accessories) (W-FM 50/200 required)                                                       |                                          | 210 030 12                             | 210 030 12                             | 210 030 12                             |
| Motor D90 with contactor 230 V and overload protection                                                                                            |                                          | 250 030 86 <sup>1)</sup>               | 250 030 86 <sup>1)</sup>               | 250 030 86 <sup>1)</sup>               |
| ABE (loose) with Chinese calligraphy (W-FM 100/200)                                                                                               |                                          | 110 018 53                             | 110 018 53                             | 110 018 53                             |
| Special voltage (on request only)                                                                                                                 |                                          | on request                             | on request                             | on request                             |

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch  
(supplied and fitted into a panel by others), or with integral motor overload protection  
(see Special equipment).

# Special equipment

## Dual fuel burners version ZM-T

| <b>Special equipment vers. ZM-T</b>                                                                                                            |             | <b>WM-GL 10/1-A</b>      | <b>WM-GL 10/2-A</b>      | <b>WM-GL 10/3-A</b>      | <b>WM-GL 10/4-A</b>      |
|------------------------------------------------------------------------------------------------------------------------------------------------|-------------|--------------------------|--------------------------|--------------------------|--------------------------|
| Combustion head extension                                                                                                                      | by 100 mm   | 250 030 50               | 250 030 53               | 250 030 56               | 250 030 59               |
|                                                                                                                                                | by 200 mm   | 250 030 51               | 250 030 54               | 250 030 57               | 250 030 60               |
|                                                                                                                                                | by 300 mm   | 250 030 52               | 250 030 55               | 250 030 58               | 250 030 61               |
| Solenoid valve for air press. switch test - cont. run fan or post purge                                                                        |             | 250 030 21               | 250 030 21               | 250 030 21               | 250 030 21               |
| High gas pressure switch (W-MF screwed)<br>R 3/4" to R 1 1/2"                                                                                  | GW 50 A6/1  | 250 031 40               | 250 031 40               | 250 031 40               | 250 031 40               |
|                                                                                                                                                | GW 150 A6/1 | 250 031 41               | 250 031 41               | 250 031 41               | 250 031 41               |
|                                                                                                                                                | GW 500 A6/1 | 250 031 42               | 250 031 42               | 250 031 42               | 250 031 42               |
| High gas pressure switch (DMV screwed) R 2"                                                                                                    | GW 50 A6/1  | 150 017 52               | 150 017 52               | 150 017 52               | 150 017 52               |
|                                                                                                                                                | GW 150 A6/1 | 150 017 53               | 150 017 53               | 150 017 53               | 150 017 53               |
|                                                                                                                                                | GW 500 A6/1 | 150 017 54               | 150 017 54               | 150 017 54               | 150 017 54               |
| High gas pressure switch (DMV flanged)                                                                                                         | GW 50 A6/1  | 150 017 49               | 150 017 49               | 150 017 49               | 150 017 49               |
|                                                                                                                                                | GW 150 A6/1 | 150 017 50               | 150 017 50               | 150 017 50               | 150 017 50               |
|                                                                                                                                                | GW 500 A6/1 | 150 017 51               | 150 017 51               | 150 017 51               | 150 017 51               |
| 2 stage instead of 3 stage (low impact start/changeover)                                                                                       |             | 210 030 31               | 210 030 31               | 210 030 31               | 210 030 31               |
| Electromagnetic coupling                                                                                                                       |             | 250 030 44               | 250 030 44               | 250 030 44               | 250 030 44               |
| Ducted air intake with pressure switch LGW                                                                                                     |             | 210 030 20               | 210 030 20               | 210 030 20               | 210 030 20               |
| Min. pressure switch DSA58 (TRD 72h) in conjunction with W-FM 100/200                                                                          |             | 250 030 82               | 250 030 82               | 250 030 82               | 250 030 82               |
| W-FM 100 (suitable for cont. run fan) inst. W-FM 54<br>with module for load control and analogue signal convertor                              | fitted      | 250 031 78               | 250 031 78               | 250 031 78               | 250 031 78               |
|                                                                                                                                                | loose       | on request               | on request               | on request               | on request               |
| W-FM 200 instead of W-FM 54 with module for load control,<br>analogue signal convertor and speed control module with<br>optional fuel metering | fitted      | 250 031 77               | 250 031 77               | 250 031 77               | 250 031 77               |
|                                                                                                                                                | loose       | on request               | on request               | on request               | on request               |
| Speed control with frequency convertor<br>fitted to burner (W-FM 54/200 required)                                                              |             | 210 030 11 <sup>1)</sup> |
|                                                                                                                                                |             | 210 030 12 <sup>1)</sup> |
| Speed control for frequency convertor loose<br>(FC from accessories) (W-FM 54/200 required)                                                    |             | 210 030 12 <sup>1)</sup> |
|                                                                                                                                                |             | 210 003 00               | 210 003 00               | 210 003 00               | 210 003 00               |
| Oil hoses 1300 mm instead of 1000 mm                                                                                                           |             | 250 030 46               | 250 030 46               | 250 030 46               | 250 030 46               |
| Oil meter VZ08 fitted                                                                                                                          |             | 250 030 47               | 250 030 47               | 250 030 47               | 250 030 47               |
| Motor D90 with contactor 230 V and overload protection                                                                                         |             | 250 030 86 <sup>2)</sup> |
| ABE (loose) with Chinese calligraphy (W-FM 100/200)                                                                                            |             | 110 018 53               | 110 018 53               | 110 018 53               | 110 018 53               |
| Special voltage (on request only)                                                                                                              |             | on request               | on request               | on request               | on request               |

<sup>1)</sup> FC operation ver. ZM-T: It is recommended to operate the multi stage oil side at 100% speed

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see Special equipment).

# Special equipment

## Dual fuel burners version ZM-R

| Special equipment vers. ZM-R                                                                                                             |             | WM-GL 10/2-A             | WM-GL 10/3-A             | WM-GL 10/4-A             |
|------------------------------------------------------------------------------------------------------------------------------------------|-------------|--------------------------|--------------------------|--------------------------|
| Combustion head extension                                                                                                                | by 100 mm   | 250 030 62               | 250 030 65               | 250 030 68               |
|                                                                                                                                          | by 200 mm   | 250 030 63               | 250 030 66               | 250 030 69               |
|                                                                                                                                          | by 300 mm   | 250 030 64               | 250 030 67               | 250 030 70               |
| Solenoid valve for air press. switch test - cont. run fan or post purge                                                                  |             | 250 030 21               | 250 030 21               | 250 030 21               |
| High gas press. switch (DMV screwed) add. on gas butterfly                                                                               | GW 50 A6/1  | 250 007 59               | 250 007 59               | 250 007 59               |
| High gas pressure switch (DMV flanged)                                                                                                   | GW 50 A6/1  | 150 017 49               | 150 017 49               | 150 017 49               |
|                                                                                                                                          | GW 150 A6/1 | 150 017 50               | 150 017 50               | 150 017 50               |
| Electromagnetic coupling                                                                                                                 |             | 250 030 44               | 250 030 44               | 250 030 44               |
| Ducted air intake with pressure switch LGW10                                                                                             |             | 210 030 20               | 210 030 20               | 210 030 20               |
| Min. pressure switch DSA58 (TRD 72h) in conjunction with W-FM 100/200                                                                    |             | 210 030 23               | 210 030 23               | 210 030 23               |
| W-FM 100 (suitable for cont. run fan) instead of W-FM 54                                                                                 | fitted      | 250 031 76               | 250 031 76               | 250 031 76               |
|                                                                                                                                          | lose        | on request               | on request               | on request               |
| Analogue module with load controller for W-FM 100                                                                                        |             | 110 017 18               | 110 017 18               | 110 017 18               |
| W-FM 200 instead of W-FM 54 with module for load control, analogue signal convertor and speed control module with optional fuel metering | fitted      | 250 031 77               | 250 031 77               | 250 031 77               |
|                                                                                                                                          | lose        | 250 031 62               | 250 031 62               | 250 031 62               |
| Speed control with frequency convertor fitted to burner (W-FM 54/200 required)                                                           |             | 210 030 11 <sup>1)</sup> | 210 030 11 <sup>1)</sup> | 210 030 11 <sup>1)</sup> |
| Speed control for frequency convertor loose (FC from accessories) (W-FM 54/200 required)                                                 |             | 210 030 12 <sup>1)</sup> | 210 030 12 <sup>1)</sup> | 210 030 12 <sup>1)</sup> |
| Motor D90 with contactor 230 V and overload protection                                                                                   |             | 250 030 86 <sup>2)</sup> | 250 030 86 <sup>2)</sup> | 250 030 86 <sup>2)</sup> |
| ABE (loose) with Chinese calligraphy (W-FM 100/200)                                                                                      |             | 110 018 53               | 110 018 53               | 110 018 53               |
| Special voltages (on request only)                                                                                                       |             | on request               | on request               | on request               |

<sup>1)</sup> FC operation vers. ZM-R: General conditions for regulating oil operation

- Frequency: min. 35 Hz
- Turndown: max. 3:1 (limits for burner sizes 10/3 + 10/4)

<sup>2)</sup> FC operation vers. ZM-R: General conditions for regulating oil operation

- Frequency: min. 35 Hz
- Turndown: max. 3:1 (limits for burner sizes 10/3 + 10/4)

# Technical data

| <b>Gas burners version ZM / ZM-LN</b> |                | <b>WM-G10/1-A / ZM<br/>WM-G10/1-A / ZM-LN</b> | <b>WM-G 10/2-A / ZM<br/>WM-G 10/2-A / ZM-LN</b> | <b>WM-G 10/3-A / ZM<br/>WM-G 10/3-A / ZM-LN</b> | <b>WM-G 10/4-A / ZM</b> |
|---------------------------------------|----------------|-----------------------------------------------|-------------------------------------------------|-------------------------------------------------|-------------------------|
| Burner motor <sup>1)</sup>            | Type Weishaupt | D90/50-2/1                                    | D90/50-2/1                                      | D90/90-2/1                                      | D90/90-2/1              |
| Nominal load                          | kW             | 0,76                                          | 0,76                                            | 1,5                                             | 1,5                     |
| Nominal current                       | A              | 2,1                                           | 2,1                                             | 3,5                                             | 3,5                     |
| Motor prefuse (motor in Y switching)  | A minimum      | 10 AT ( external)                             | 10 AT ( external)                               | 10 AT ( external)                               | 10 AT ( external)       |
| Speed (50 Hz)                         | 1/rpm          | 2850                                          | 2850                                            | 2800                                            | 2800                    |
| Combustion manager                    | Type           | W-FM 50                                       | W-FM 50                                         | W-FM 50                                         | W-FM 50                 |
| Flame monitoring                      | Type           | ION                                           | ION                                             | ION                                             | ION                     |
| Stepping motor air/gas                | Type           | STE 50                                        | STE 50                                          | STE 50                                          | STE 50                  |
| NO <sub>x</sub> Class to EN 676       | ZM / ZM-LN     | 2 / 3                                         | 2 / 3                                           | 2 / 3                                           | 2 / -                   |
| Weight                                | kg             | approx. 54                                    | approx. 54                                      | approx. 56                                      | approx. 56              |

| <b>Dual fuel burners version ZM-T</b>    |                | <b>WM-GL 10/1-A</b> | <b>WM-GL 10/2-A</b> | <b>WM-GL 10/3-A</b> | <b>WM-GL 10/4-A</b> |
|------------------------------------------|----------------|---------------------|---------------------|---------------------|---------------------|
| Burner motor <sup>1)</sup>               | Type Weishaupt | D90/50-2/1          | D90/50-2/1          | D90/90-2/1          | D90/90-2/1          |
| Nominal load                             | kW             | 0,76                | 0,76                | 1,5                 | 1,5                 |
| Nominal current                          | A              | 2,1                 | 2,1                 | 3,5                 | 3,5                 |
| Motor prefuse (motor in Y switching)     | A minimum      | 10 AT ( external)   |
| Speed (50 Hz)                            | 1/rpm          | 2850                | 2850                | 2800                | 2800                |
| Combustion manager                       | Type           | W-FM 54             | W-FM 54             | W-FM 54             | W-FM 54             |
| Stepping motor air/gas                   | Type           | STE50               | STE50               | STE50               | STE50               |
| NO <sub>x</sub> Class to EN 267 / EN 676 |                | 2/2                 | 2/2                 | 2/2                 | 2/2                 |
| Weight                                   | kg             | approx. 58          | approx. 58          | approx. 58          | approx. 58          |
| Pump fitted                              | Type           | AL75                | AL75                | AL95                | AJ6                 |
| Maximum flow quantity                    | l/h            | 130                 | 130                 | 150                 | 150                 |
| Oil hoses                                | DN/length      | 8/1000              | 8/1000              | 8/1000              | 8/1000              |

| <b>Dual fuel burners version ZM-R</b>    |                | <b>WM-GL 10/2-A</b> | <b>WM-GL 10/3-A</b> | <b>WM-GL 10/4-A</b> |
|------------------------------------------|----------------|---------------------|---------------------|---------------------|
| Burner motor <sup>1)</sup>               | Type Weishaupt | D90/50-2/1          | D90/90-2/1          | D90/90-2/1          |
| Nominal load                             | kW             | 0,76                | 1,5                 | 1,5                 |
| Nominal current                          | A              | 2,1                 | 3,5                 | 3,5                 |
| Motor prefuse (motor in Y switching)     | A minimal      | 10 AT ( external)   | 10 AT ( external)   | 10 AT ( external)   |
| Speed (50 Hz)                            | 1/rpm          | 2850                | 2800                | 2800                |
| Combustion manager                       | Type           | W-FM 54             | W-FM 54             | W-FM 54             |
| Stepping motor air/gas/oil               | Type           | STE50               | STE50               | STE50               |
| NO <sub>x</sub> Class to EN 267 / EN 676 |                | 2/2                 | 2/2                 | 2/2                 |
| Weight                                   | kg             | approx. 58          | approx. 58          | approx. 58          |
| Pump fitted                              | Type           | AJ6                 | AJ6                 | AJ6                 |
| Maximum flow quantity                    | l/h            | 290                 | 290                 | 290                 |
| Oil hoses                                | DN/length      | 8/1000              | 8/1000              | 8/1000              |

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see Special equipment).

#### Voltages and frequencies:

The burners are equipped as standard for three phase alternating current (D) 400V, 3~, 50 Hz. Other voltages and frequencies are available on request.

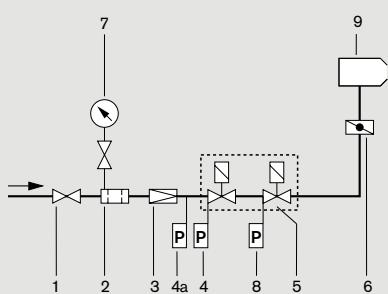
#### Standard burner motor:

Insulation Class F, Type of protection IP 54 .

# Fuel systems

## Gas fuel systems

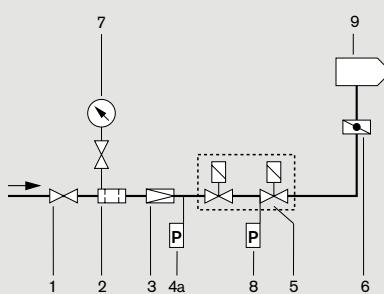
W-FM 50/100/200



- 1 Ball valve \*
- 2 Gas filter \*
- 3 Pressure regulator (LP) or (HP) \*
- 4 Low gas pressure switch
- 4a High gas pressure switch (for TRD) \*
- 5 Double solenoid valve (DMV)
- 6 Gas butterfly valve
- 7 Pressure gauge with push button valve \*
- 8 Valve proving gas pressure switch
- 9 Burner

\* Not included in burner price

W-FM 54



- 1 Ball valve \*
- 2 Gas filter \*
- 3 Pressure regulator (LP) or (HP) \*
- 4a High gas pressure switch (for TRD) \*
- 5 Double solenoid valve (DMV)
- 6 Gas butterfly valve
- 7 Pressure gauge with push button valve \*
- 8 Valve proving gas pressure switch
- 9 Burner

### Layout of the valve train

On boilers with hinged doors, the valve train must be mounted on the opposite side to the boiler door hinges.

### Compensator

To enable tension free mounting of the valve train, the fitting of a compensator is recommended.

### Break points in the valve train

Break points in the valve train should be provided to enable the door of the heat exchanger to be swung open. The main gas line is best separated at the compensator.

### Supporting the valve train assembly

The valve train should be properly supported in accordance with the site conditions. See Weishaupt accessories list for various valve train support components.

### Gas meter

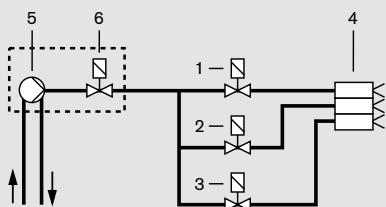
A gas meter must be installed to measure gas consumption during commissioning.

### Thermal shut off device (TAE) optional depending on regulations

Integrated into the ball valve on screwed valve trains. Separate component with HTB seals in front of ball valve for flanged valve trains.

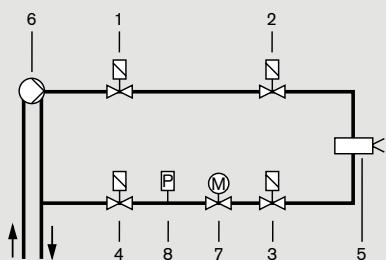
## Oil fuel system

Version ZM-T



- 1 Stage 1 solenoid valve
- 2 Stage 2 solenoid valve
- 3 Stage 3 solenoid valve
- 4 Nozzle head with 3 oil atomising nozzles
- 5 Oil pump fitted to burner
- 6 Safety solenoid valve  
- on burner pump (10/1 - 10/3)  
- separate (10/4)

Version ZM-R



- 1 Solenoid valve normally closed  
1. shut off device in supply
- 2 Solenoid valve normally closed  
2. shut off device in supply
- 3 Solenoid valve normally closed  
1. shut off device in return
- 4 Solenoid valve normally closed  
2. shut off device in return
- 5 Nozzle head with spill type nozzle
- 6 Oil pump fitted to burner
- 7 Oil regulator
- 8 Pressure switch in return

# Dimensions

## Gas burners

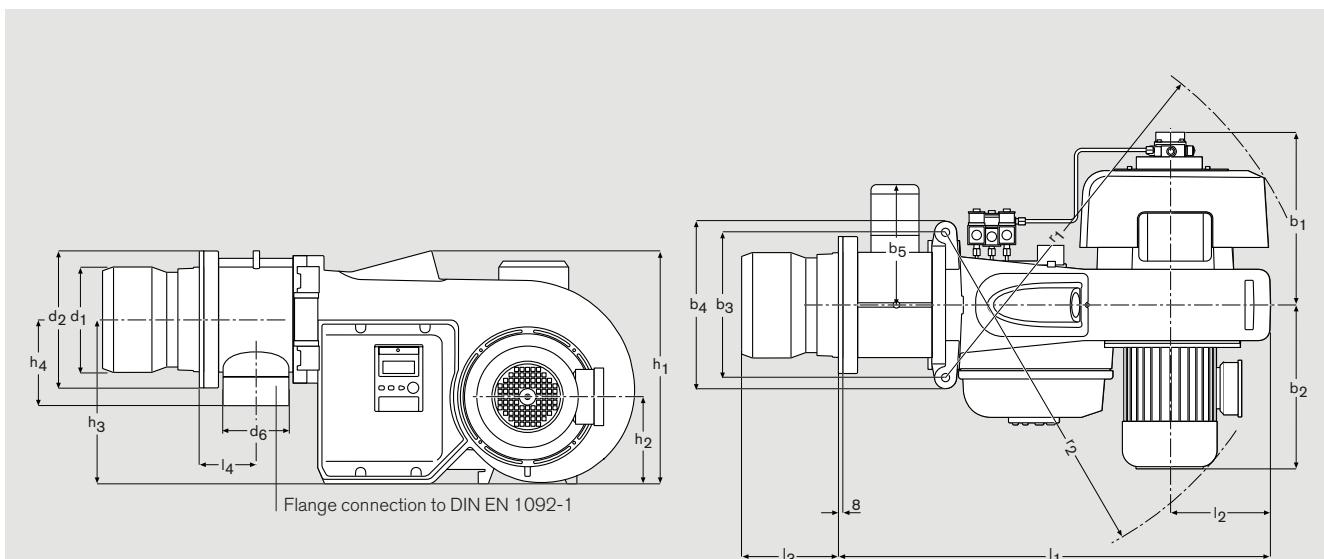
| Burner type    | Dimensions in mm |       |           |       |       |       |       |       |       |       |       |       |       |       |       |
|----------------|------------------|-------|-----------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|                | $l_1$            | $l_2$ | $l_3$     | $l_4$ | $b_1$ | $b_2$ | $b_3$ | $b_4$ | $b_5$ | $h_1$ | $h_2$ | $h_3$ | $h_4$ | $r_1$ | $r_2$ |
| WM-G10/1 ZM    | 813              | 205   | 171 – 178 | 98    | 279   | 307   | 270   | 312   | 232   | 445   | 167   | 313   | 140   | 718   | 682   |
| WM-G10/2 ZM    | 813              | 205   | 158 – 178 | 98    | 279   | 307   | 270   | 312   | 232   | 445   | 167   | 313   | 140   | 718   | 682   |
| WM-G10/3 ZM    | 833              | 205   | 199 – 224 | 108   | 279   | 307   | 270   | 312   | 240   | 445   | 167   | 313   | 162   | 718   | 682   |
| WM-G10/4 ZM    | 833              | 205   | 199 – 224 | 108   | 279   | 307   | 270   | 312   | 240   | 445   | 167   | 313   | 162   | 718   | 682   |
| WM-G10/1 ZM-LN | 793              | 205   | 129 – 144 | 88    | 279   | 307   | 270   | 312   | 214   | 445   | 167   | 313   | 130   | 718   | 682   |
| WM-G10/2 ZM-LN | 813              | 205   | 132 – 143 | 98    | 279   | 307   | 270   | 312   | 232   | 445   | 167   | 313   | 140   | 718   | 682   |
| WM-G10/3 ZM-LN | 833              | 205   | 177 – 197 | 108   | 279   | 307   | 270   | 312   | 240   | 445   | 167   | 313   | 162   | 718   | 682   |

| Burner Type    | Dimensions in mm |       |       |       |           |       | Boiler plate drilling dimensions |       |       |
|----------------|------------------|-------|-------|-------|-----------|-------|----------------------------------|-------|-------|
|                | $d_1$            | $d_2$ | $d_3$ | $d_4$ | $d_5$     | $d_6$ | $d_3$                            | $d_4$ | $d_5$ |
| WM-G10/1 ZM    | 160              | 212   | M10   | 165   | 186       | DN40  |                                  |       |       |
| WM-G10/2 ZM    | 160              | 212   | M10   | 165   | 186       | DN40  |                                  |       |       |
| WM-G10/3 ZM    | 200              | 260   | M10   | 210   | 235       | DN50  |                                  |       |       |
| WM-G10/4 ZM    | 215              | 260   | M10   | 220   | 235       | DN50  |                                  |       |       |
| WM-G10/1 ZM-LN | 127              | 195   | M10   | 135   | 160 – 170 | DN25  |                                  |       |       |
| WM-G10/2 ZM-LN | 160              | 212   | M10   | 165   | 186       | DN40  |                                  |       |       |
| WM-G10/3 ZM-LN | 200              | 260   | M10   | 210   | 235       | DN50  |                                  |       |       |

All dimensions are approximate.  
Weishaupt reserve the right to make changes in light of future developments.

# Dimensions Dual fuel burners

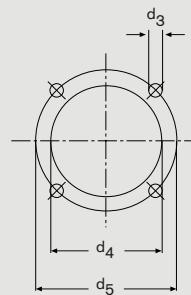


| Burner Type    | Dimensions in mm |     |           |     |                 |     |     |     |     |     |     |     | r1  | r2  |     |
|----------------|------------------|-----|-----------|-----|-----------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                | l1               | l2  | l3        | l4  | b1 <sup>①</sup> | b2  | b3  | b4  | b5  | h1  | h2  | h3  | h4  |     |     |
| WM-GL10/1 ZM-T | 813              | 205 | 171 – 178 | 98  | 323             | 307 | 270 | 312 | 232 | 445 | 167 | 313 | 140 | 718 | 682 |
| WM-GL10/2 ZM-T | 813              | 205 | 158 – 178 | 98  | 323             | 307 | 270 | 312 | 232 | 445 | 167 | 313 | 140 | 718 | 682 |
| WM-GL10/3 ZM-T | 833              | 205 | 199 – 224 | 108 | 323             | 307 | 270 | 312 | 240 | 445 | 167 | 313 | 162 | 718 | 682 |
| WM-GL10/4 ZM-T | 833              | 205 | 199 – 224 | 108 | 347             | 307 | 270 | 312 | 240 | 445 | 167 | 313 | 162 | 718 | 682 |
| WM-GL10/2 ZM-R | 813              | 205 | 158 – 178 | 98  | 352             | 307 | 270 | 312 | 232 | 445 | 167 | 313 | 140 | 718 | 682 |
| WM-GL10/3 ZM-R | 833              | 205 | 199 – 224 | 108 | 352             | 307 | 270 | 312 | 240 | 445 | 167 | 313 | 162 | 718 | 682 |
| WM-GL10/4 ZM-R | 833              | 205 | 199 – 224 | 108 | 352             | 307 | 270 | 312 | 240 | 445 | 167 | 313 | 162 | 718 | 682 |

① without electromagnetic coupling (pump with magnetic coupling plus 130 mm)

| Burner Type    | Dimensions in mm |     |     |     |     |      |
|----------------|------------------|-----|-----|-----|-----|------|
|                | d1               | d2  | d3  | d4  | d5  | d6   |
| WM-GL10/1 ZM-T | 160              | 212 | M10 | 165 | 186 | DN40 |
| WM-GL10/2 ZM-T | 160              | 212 | M10 | 165 | 186 | DN40 |
| WM-GL10/3 ZM-T | 200              | 260 | M10 | 210 | 235 | DN50 |
| WM-GL10/4 ZM-T | 218              | 260 | M10 | 220 | 235 | DN50 |
| WM-GL10/2 ZM-R | 160              | 212 | M10 | 165 | 186 | DN40 |
| WM-GL10/3 ZM-R | 200              | 260 | M10 | 210 | 235 | DN50 |
| WM-GL10/4 ZM-R | 218              | 260 | M10 | 220 | 235 | DN50 |

## Boiler plate drilling dimensions



All dimensions are approximate.  
Weishaupt reserve the right to make changes in light of future developments.

That's no Utopia. Weishaupt's constant research and development programme ensures ever cleaner and more economical burners and heating systems. That's reliability.



*Test beds at the Weishaupt research and Development Centre*



#### **Making advances**

Weishaupt has long recognised the theme of our time and is continually researching into ever more efficient and environmentally friendly burners and heating systems. So Weishaupt is not only contributing considerably to the reduction of unnecessary energy costs, but is also taking an active part in protecting the environment.

#### **In house production**

Not only research and development takes place at Weishaupt. Burner and heating system production is also deeply rooted at our sites in Germany and Switzerland. This enables the real time, seamless monitoring and control of the quality of all the products produced by Weishaupt.

## We're right where you need us

### A strong service network gives peace of mind

Weishaupt equipment is available from good heating companies, with whom Weishaupt works in partnership. To support the specialists, Weishaupt maintains a large sales and service network. Delivery, spares and service are thus continually ensured.

Even in an emergency, Weishaupt is on call. The service department is available to Weishaupt customers around the clock, 365 days a year. A Weishaupt branch office or agency near you can answer all your questions on heating and Weishaupt burners.

